

Lavorazioni

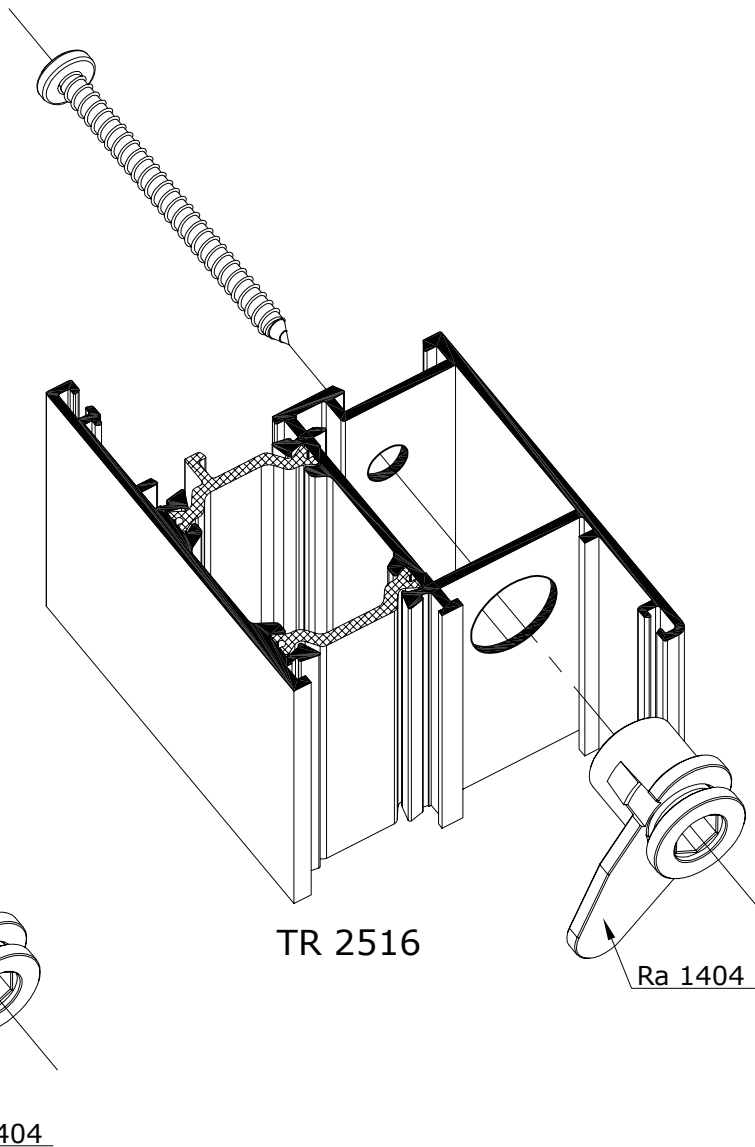
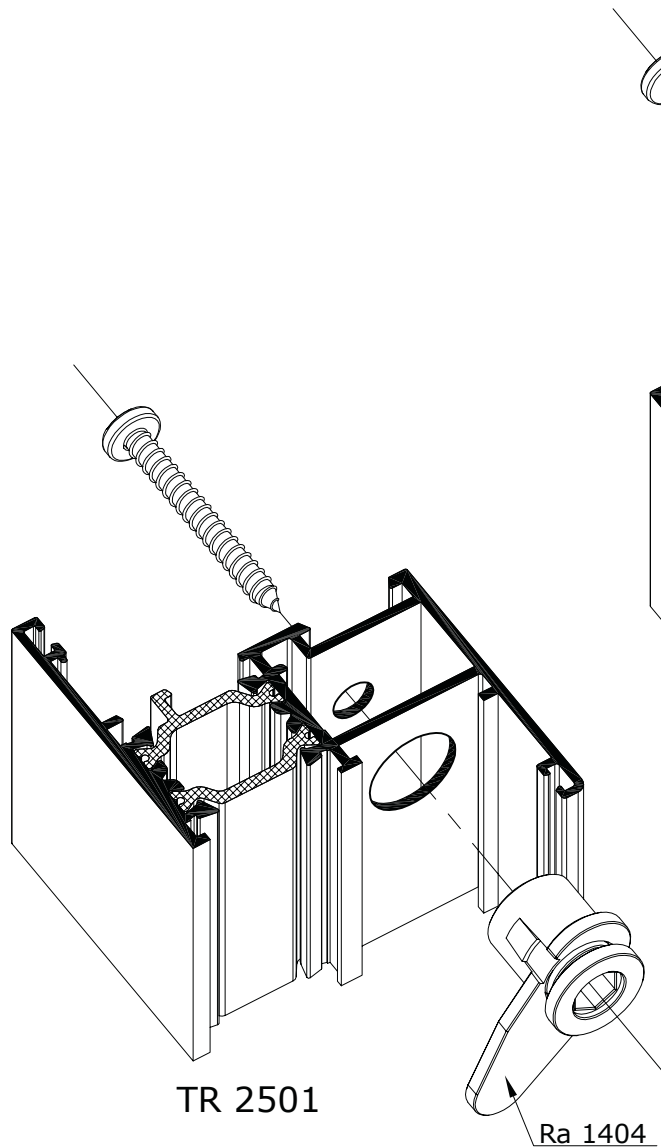
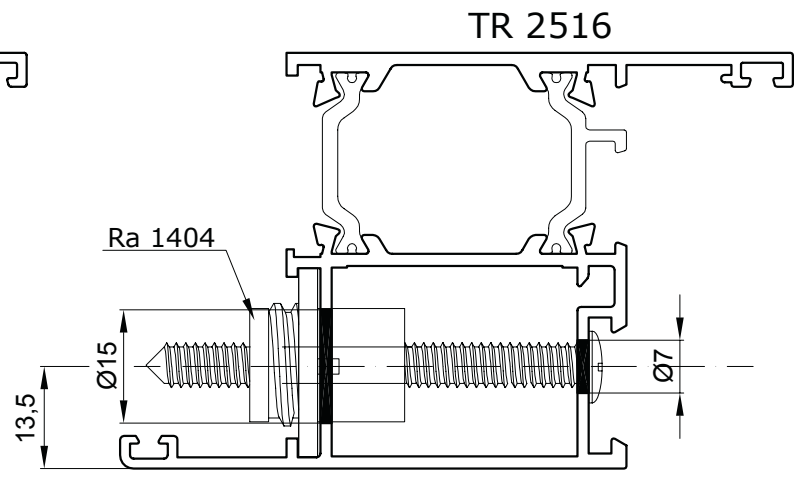
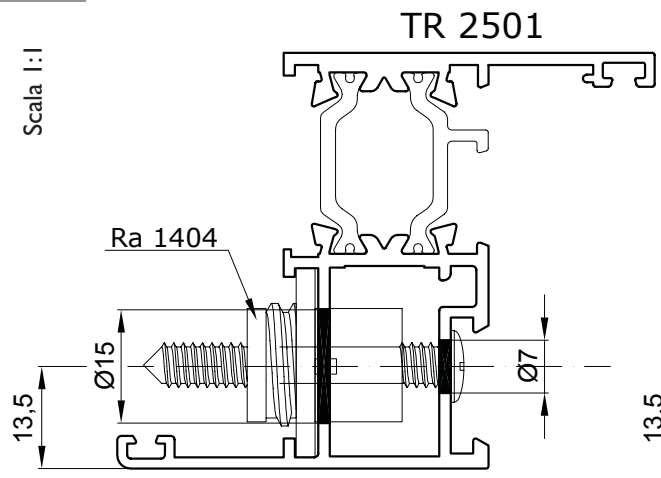
**tierre 550TH**

*Processing*



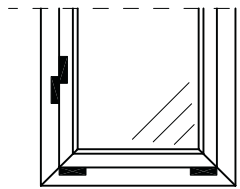
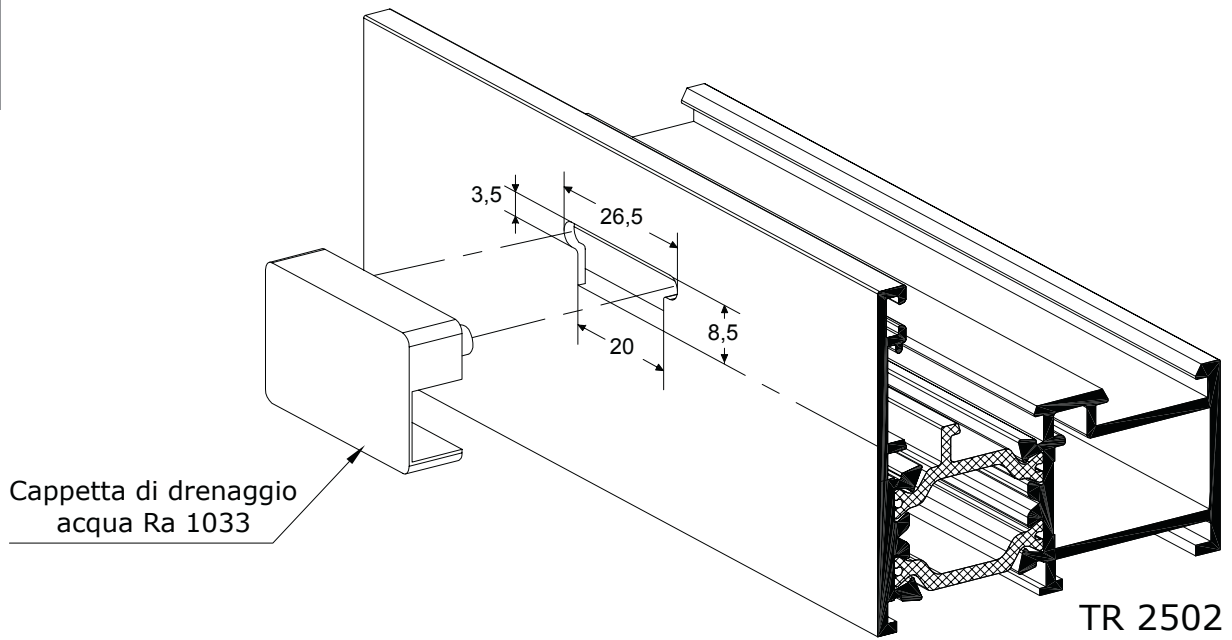
tierre 550TH

Scala 1:1

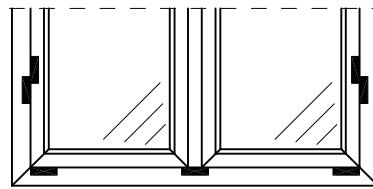


Scarico acqua sul telaio  
- apertura interna -

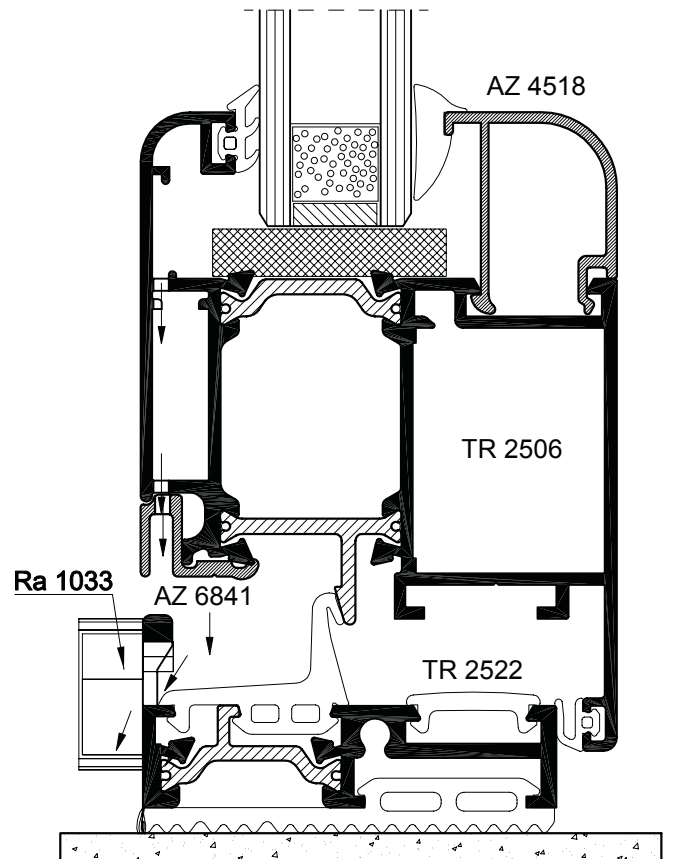
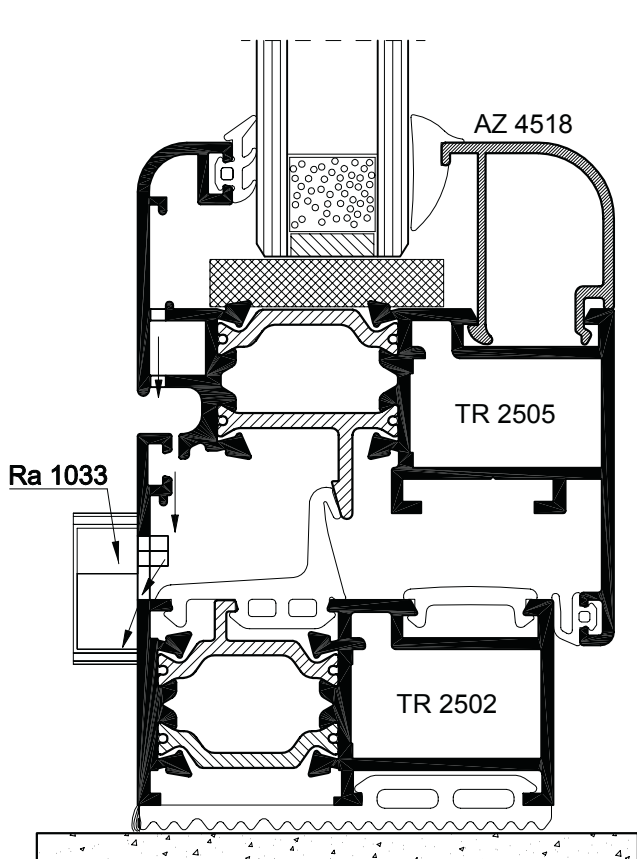
tierre 550TH



Per telai ad 1 ante  
minimo 2 asole

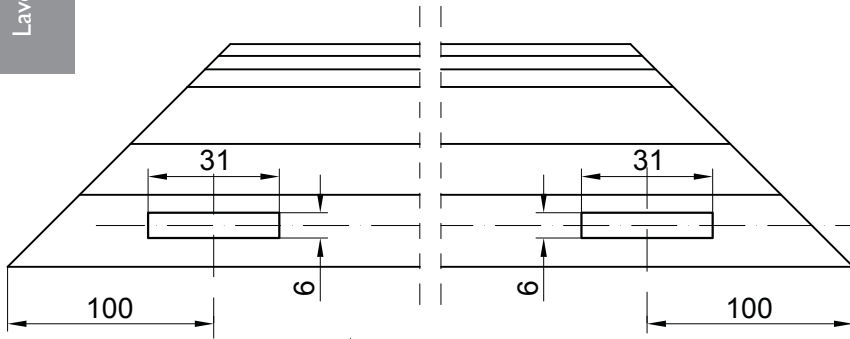


Per telai a 2 ante  
minimo 3 asole

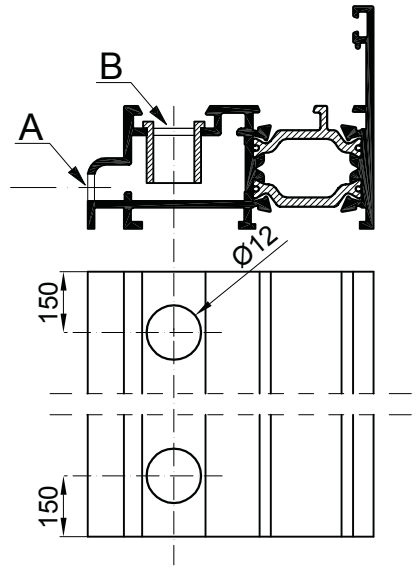
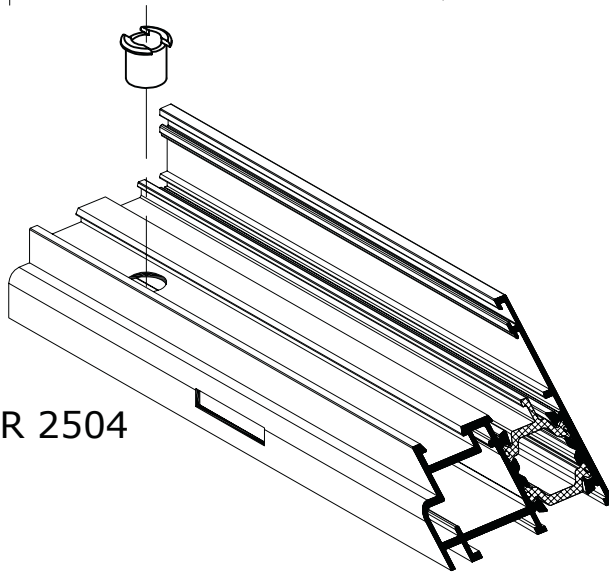


Scarico acqua sul telaio  
- apertura esterna -

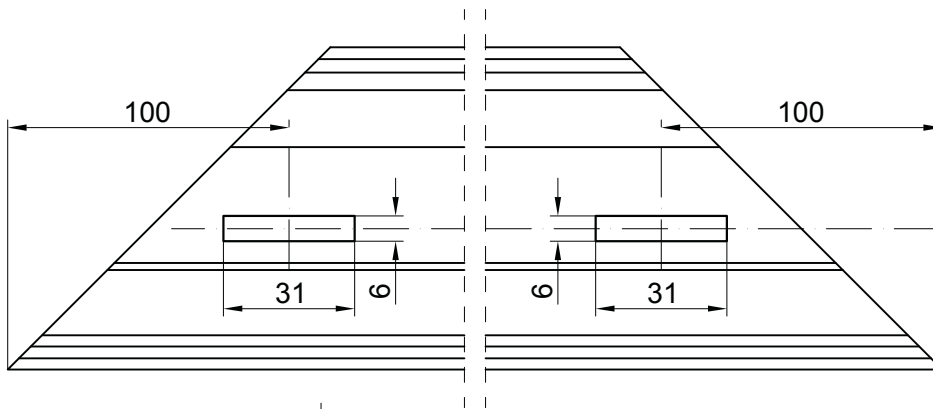
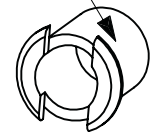
tierre 550TH



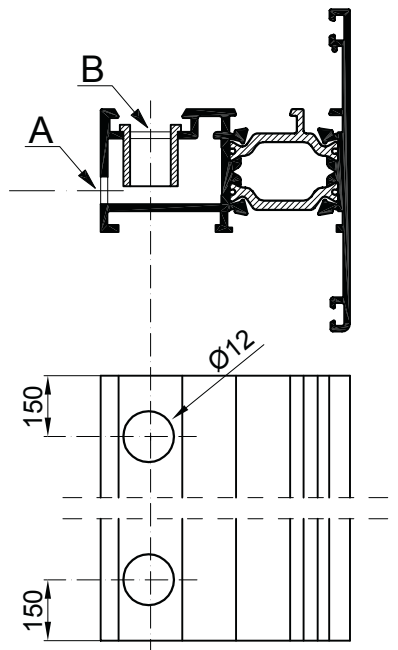
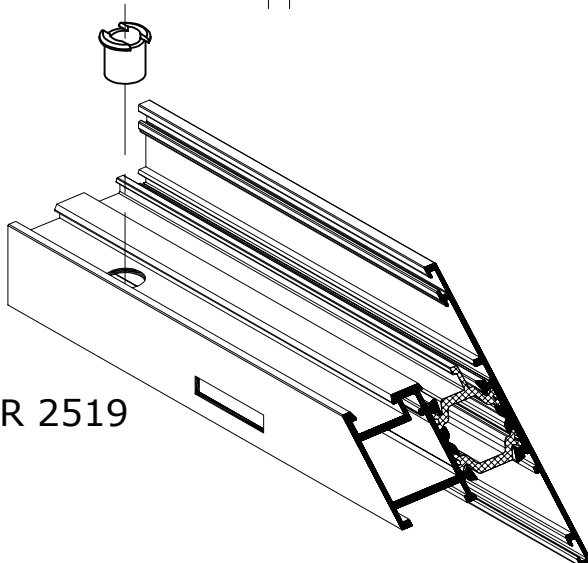
TR 2504

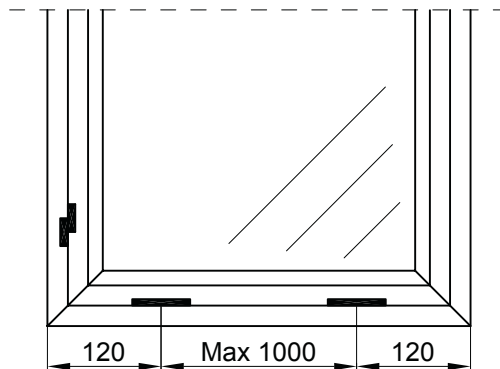
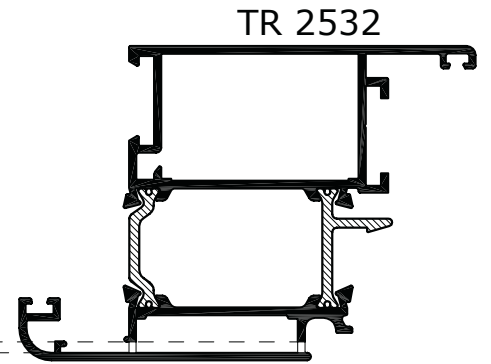
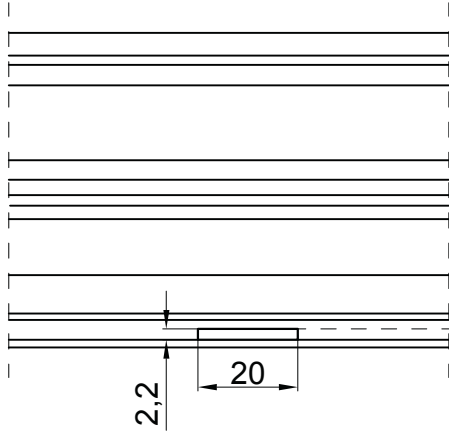
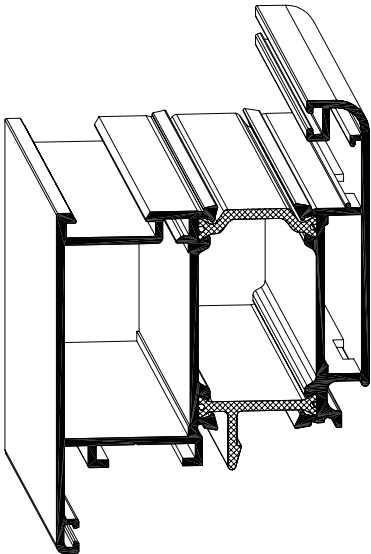
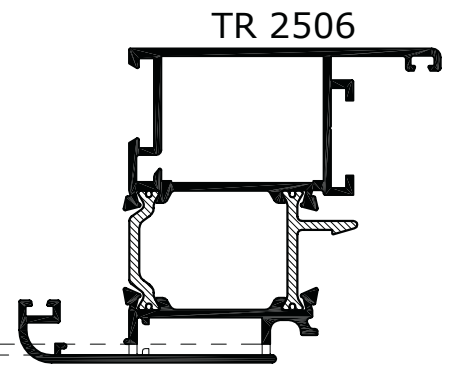
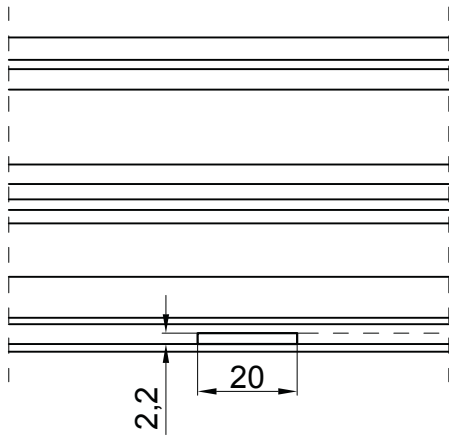
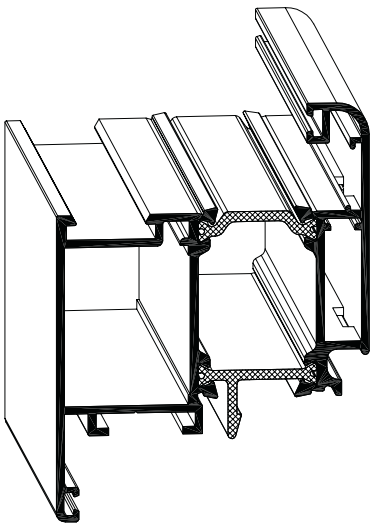
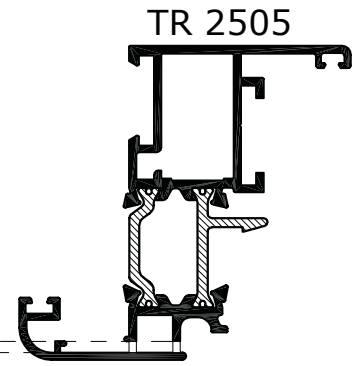
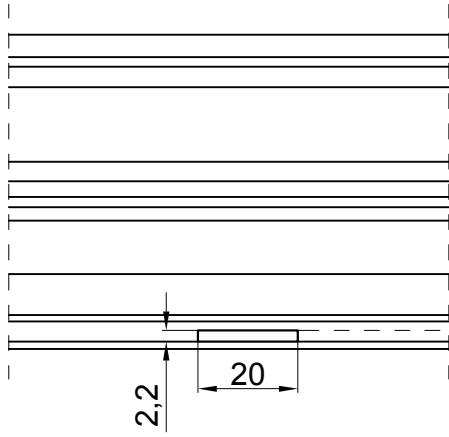
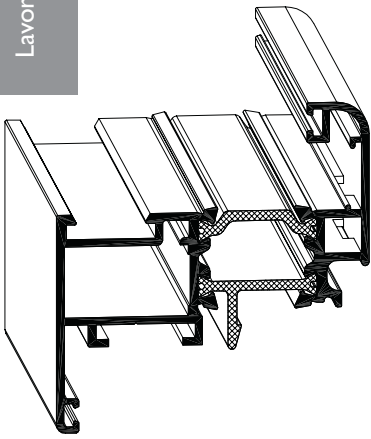


- (A) Asola 31x6: n° 2
- (B) Foro Ø12: n° 2 per inserimento boccola Ra 2601



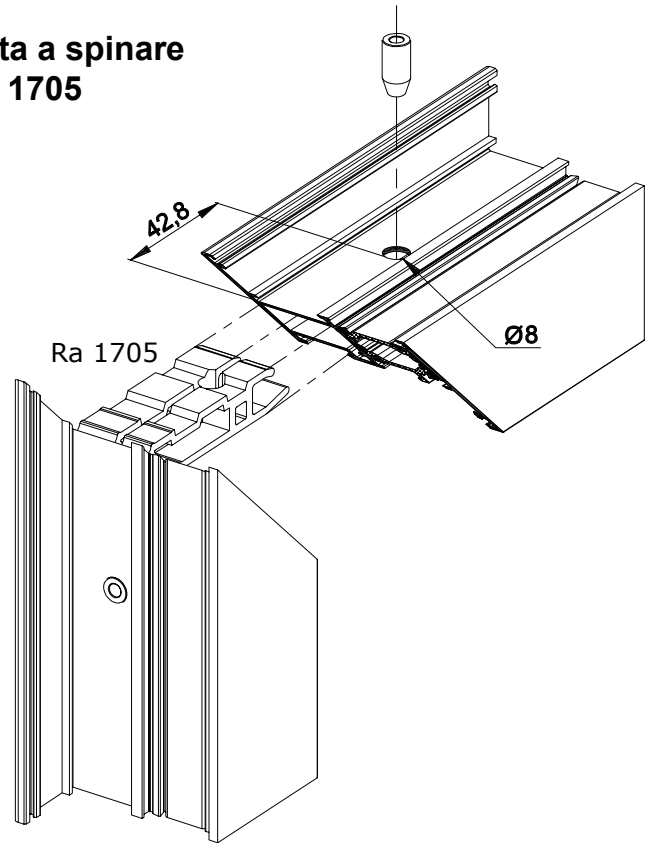
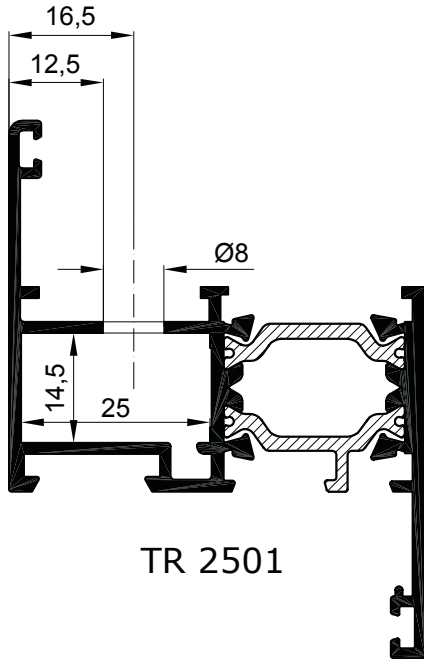
TR 2519





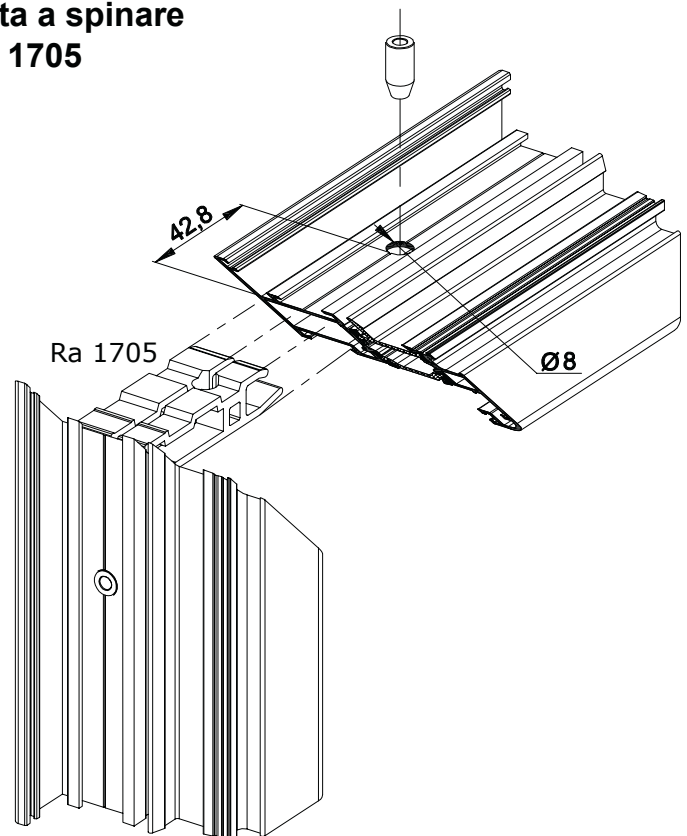
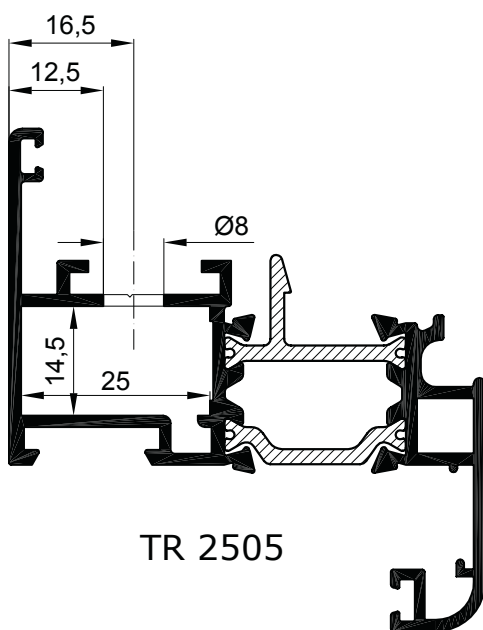
N.B.: - Lavorazione eseguita con punzonatrice Ra 3800

### Squadretta a spinare Ra 1705



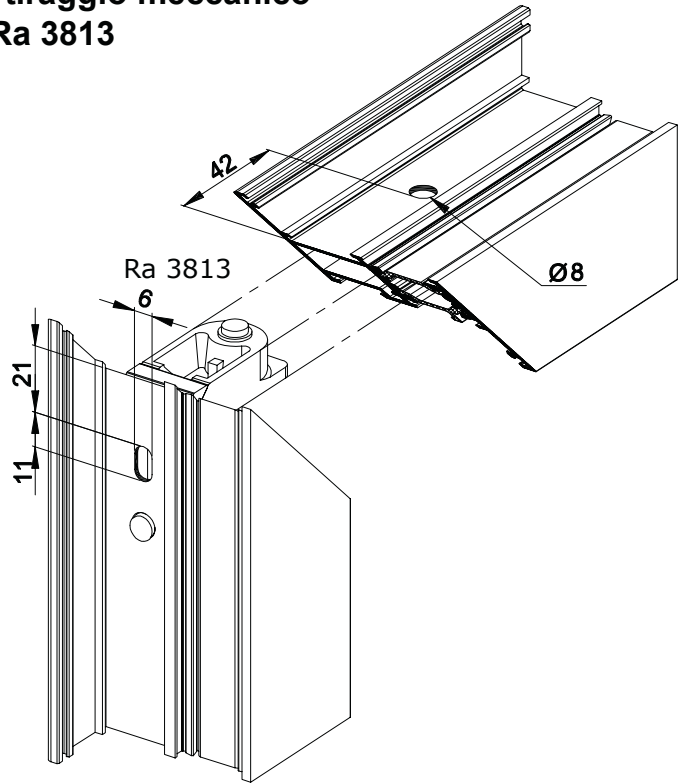
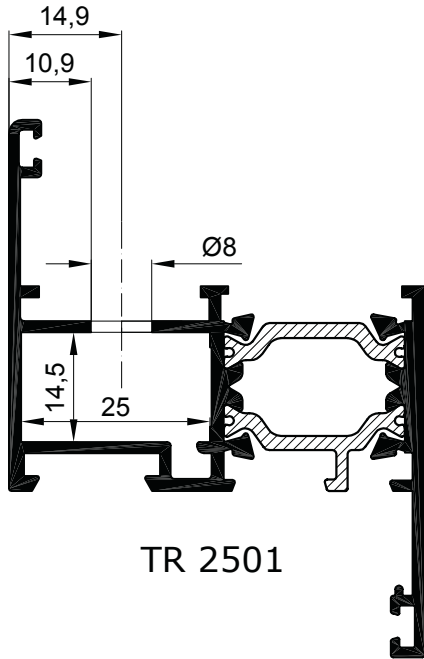
N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

### Squadretta a spinare Ra 1705



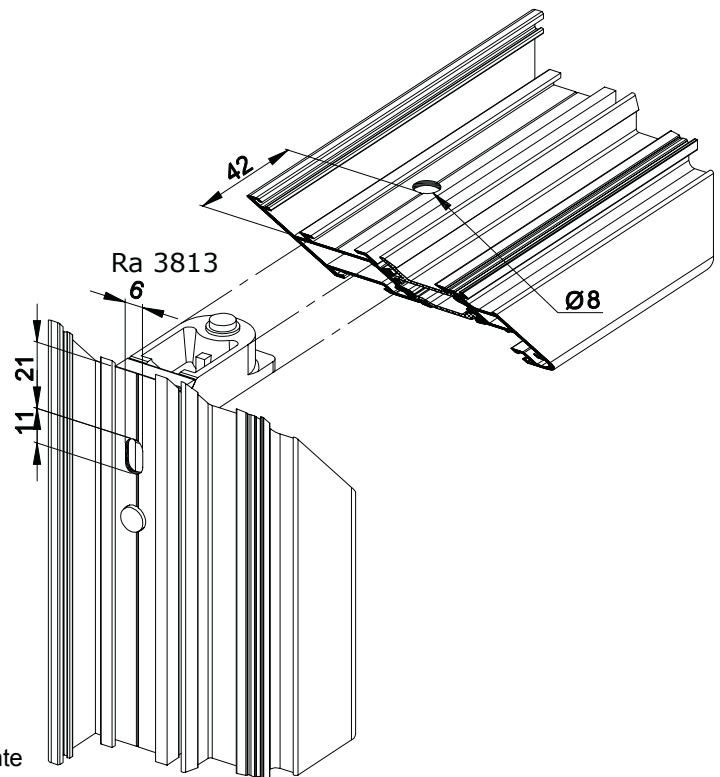
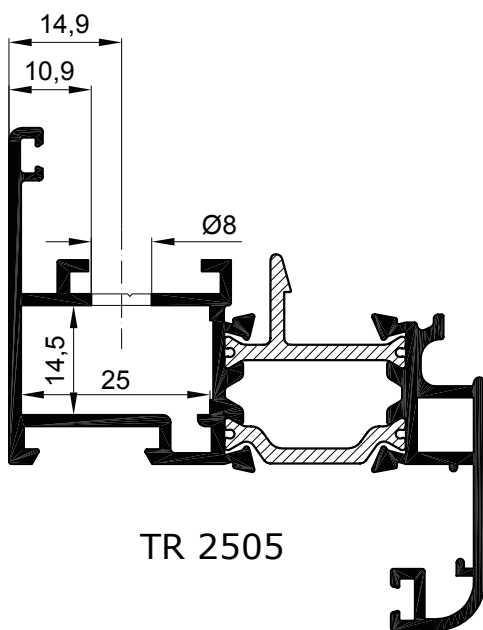
N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

### Squadretta a tiraggio meccanico Ra 3813

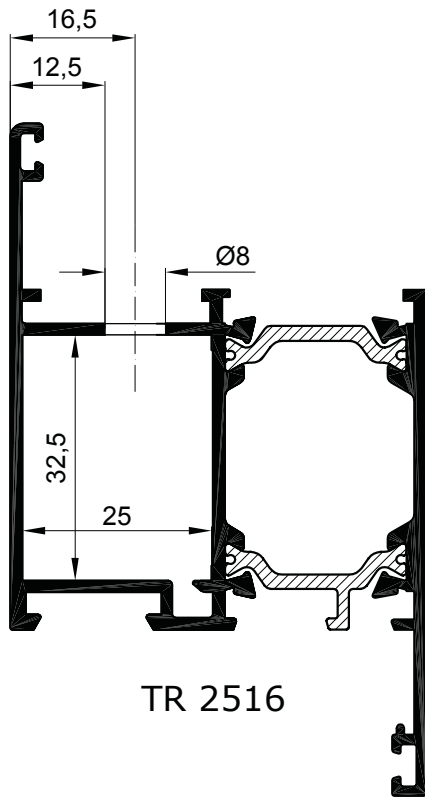


N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

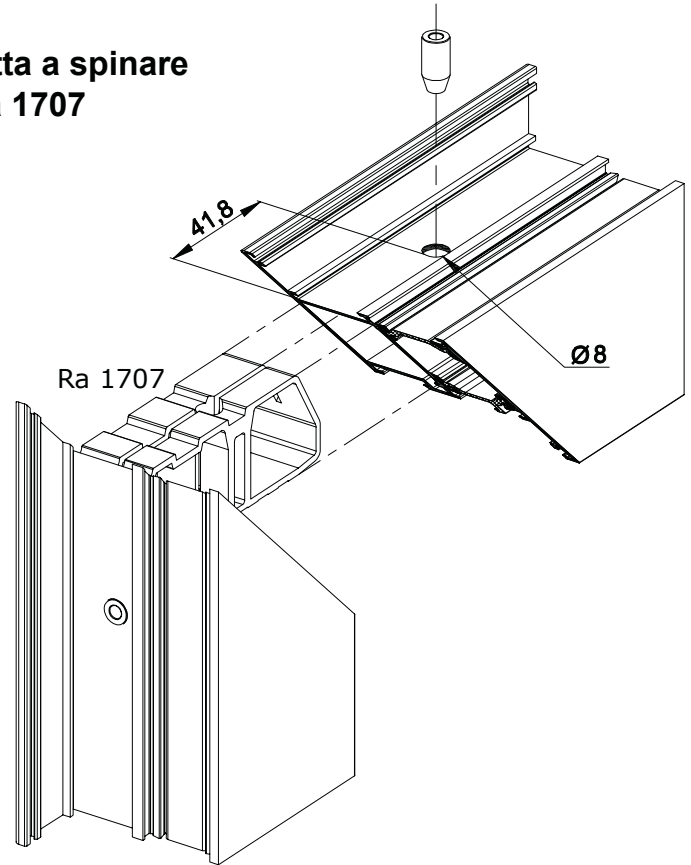
### Squadretta a tiraggio meccanico Ra 3813



N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

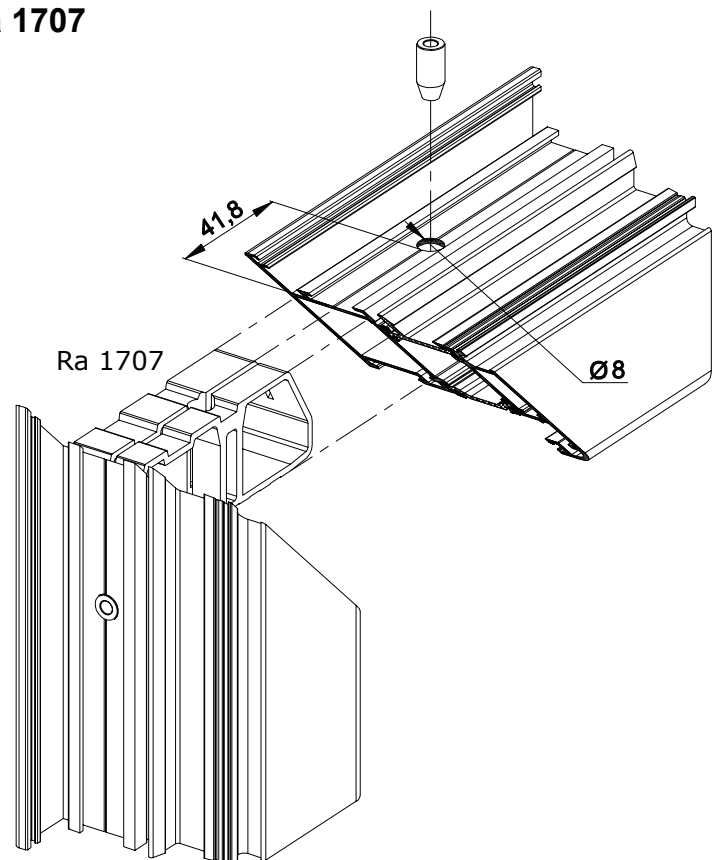
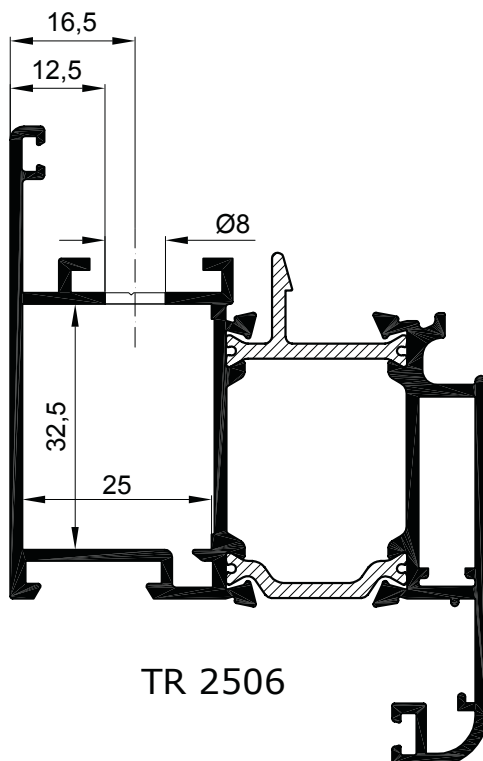


Squadretta a spinare  
Ra 1707



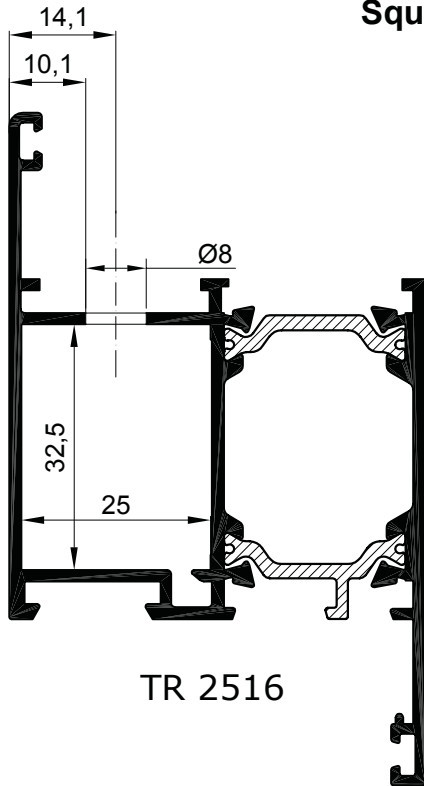
N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

Squadretta a spinare  
Ra 1707

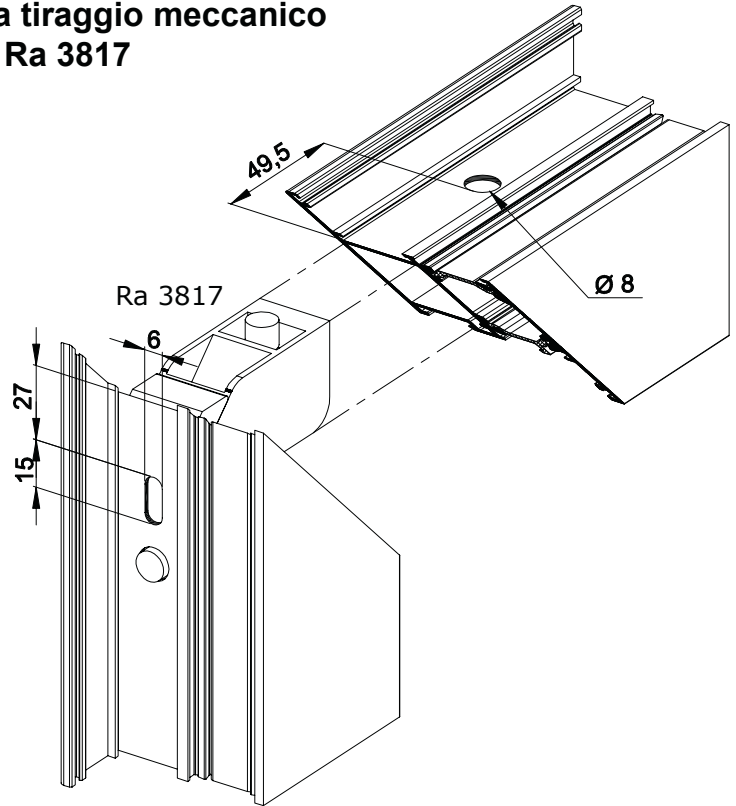


N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800



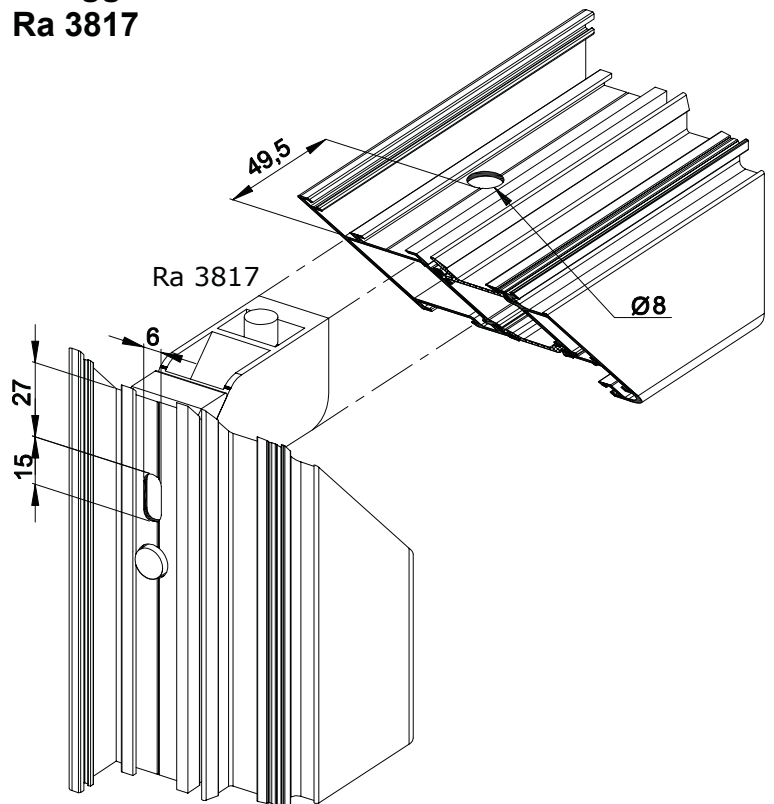
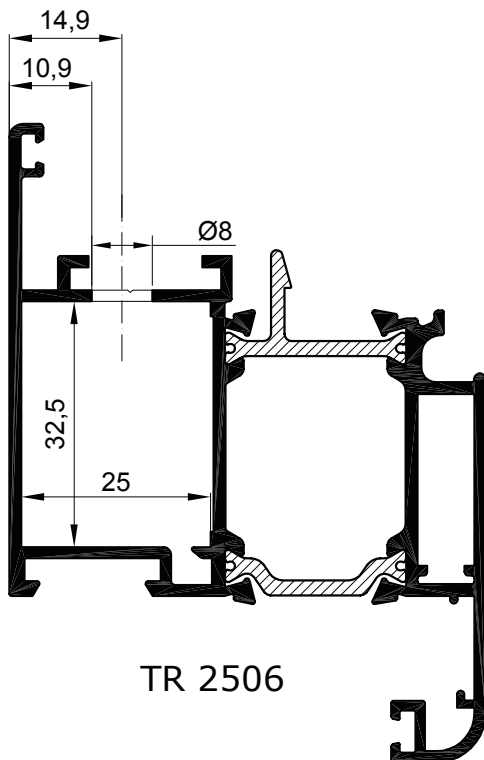


Squadretta a tiraggio meccanico  
Ra 3817



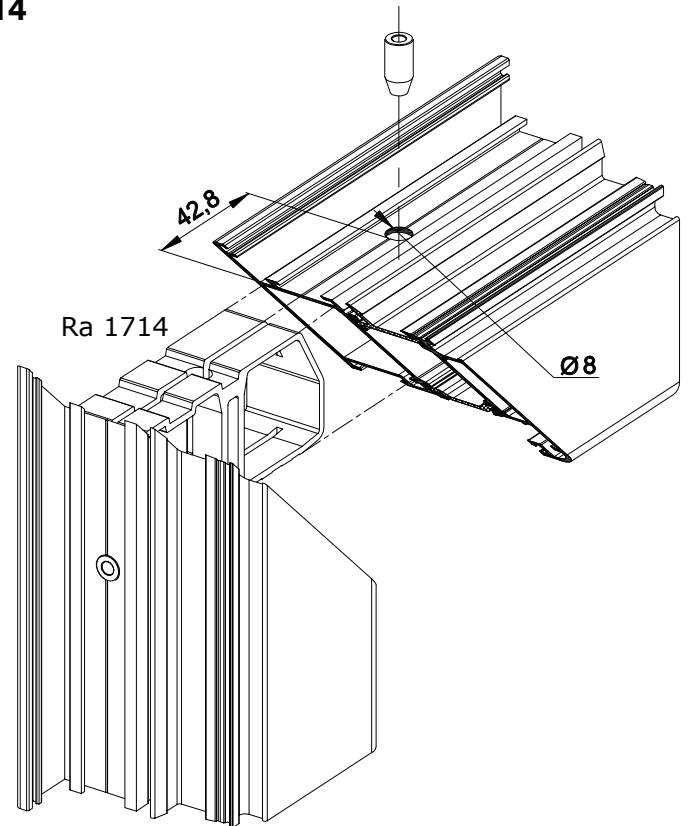
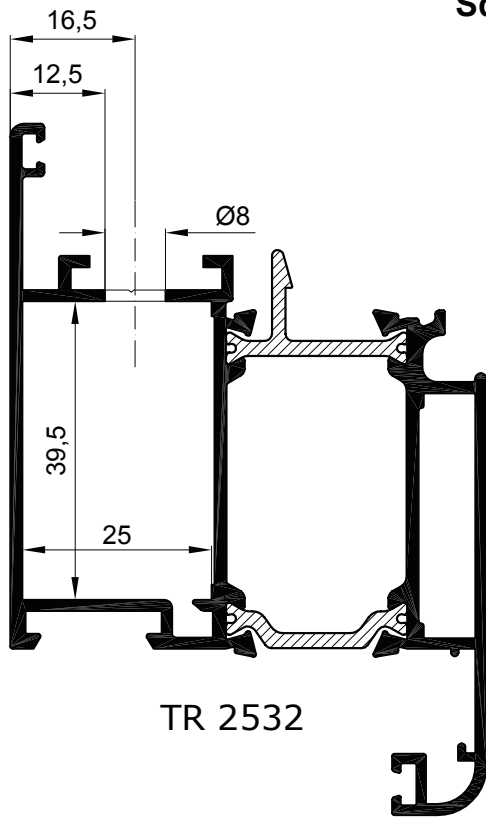
N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

Squadretta a tiraggio meccanico  
Ra 3817



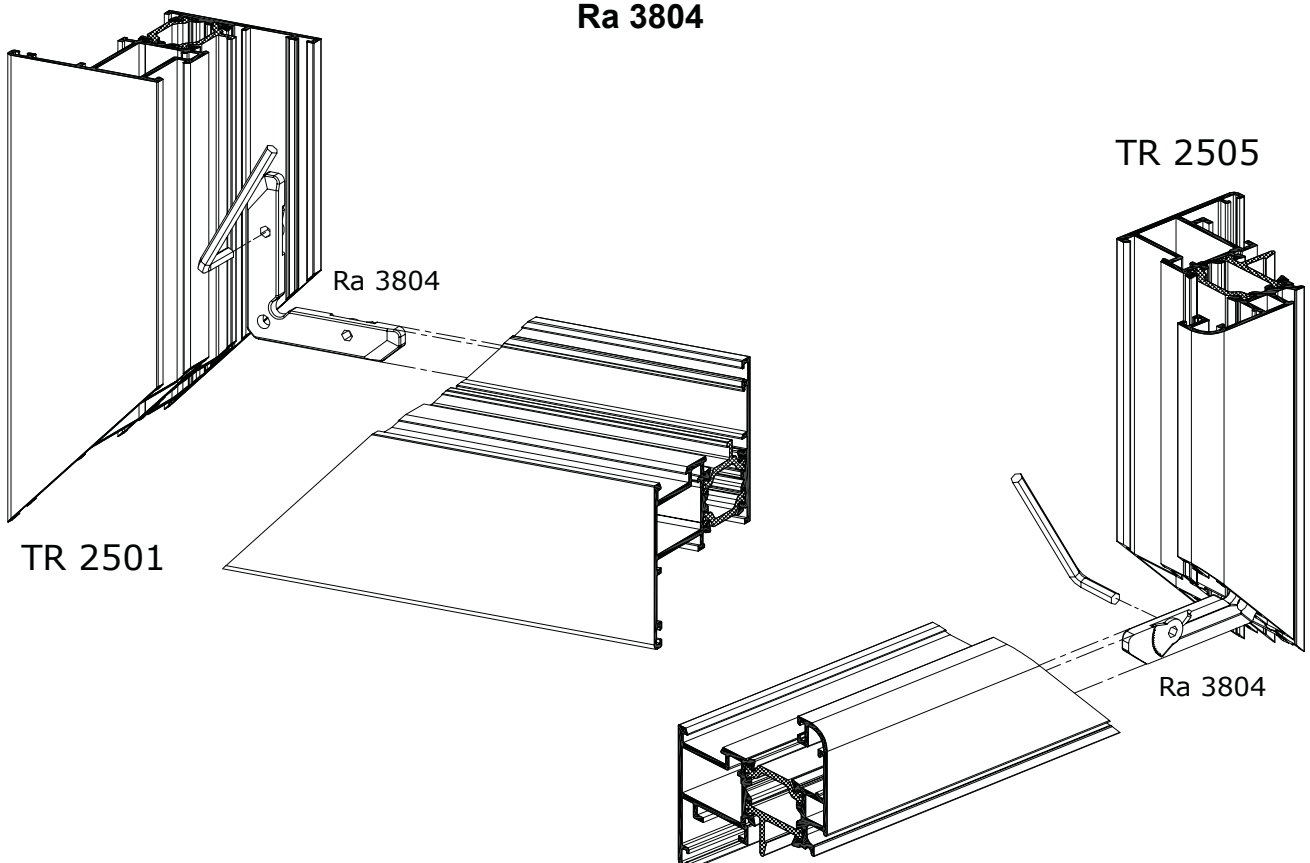
N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

**Squadretta a spinare  
Ra 1714**

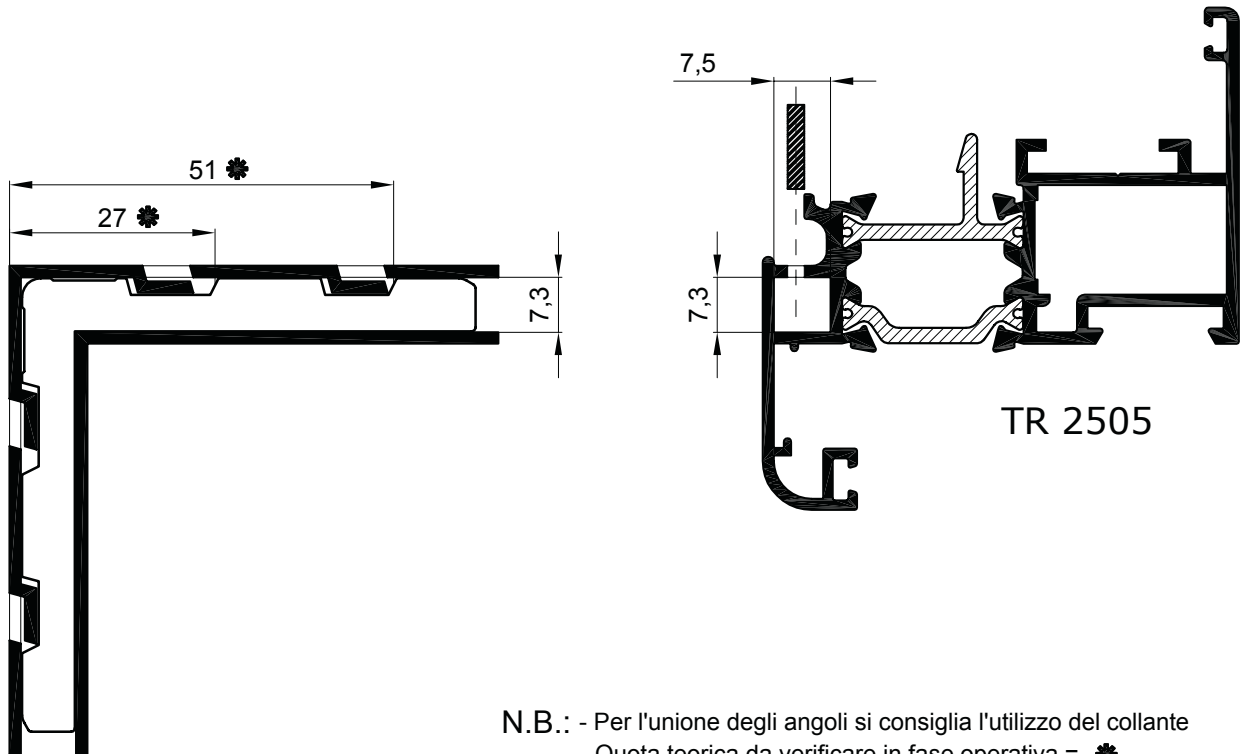


N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Lavorazione eseguita con punzonatrice Ra 3800

**Squadretta di allineamento e tenuta  
Ra 3804**

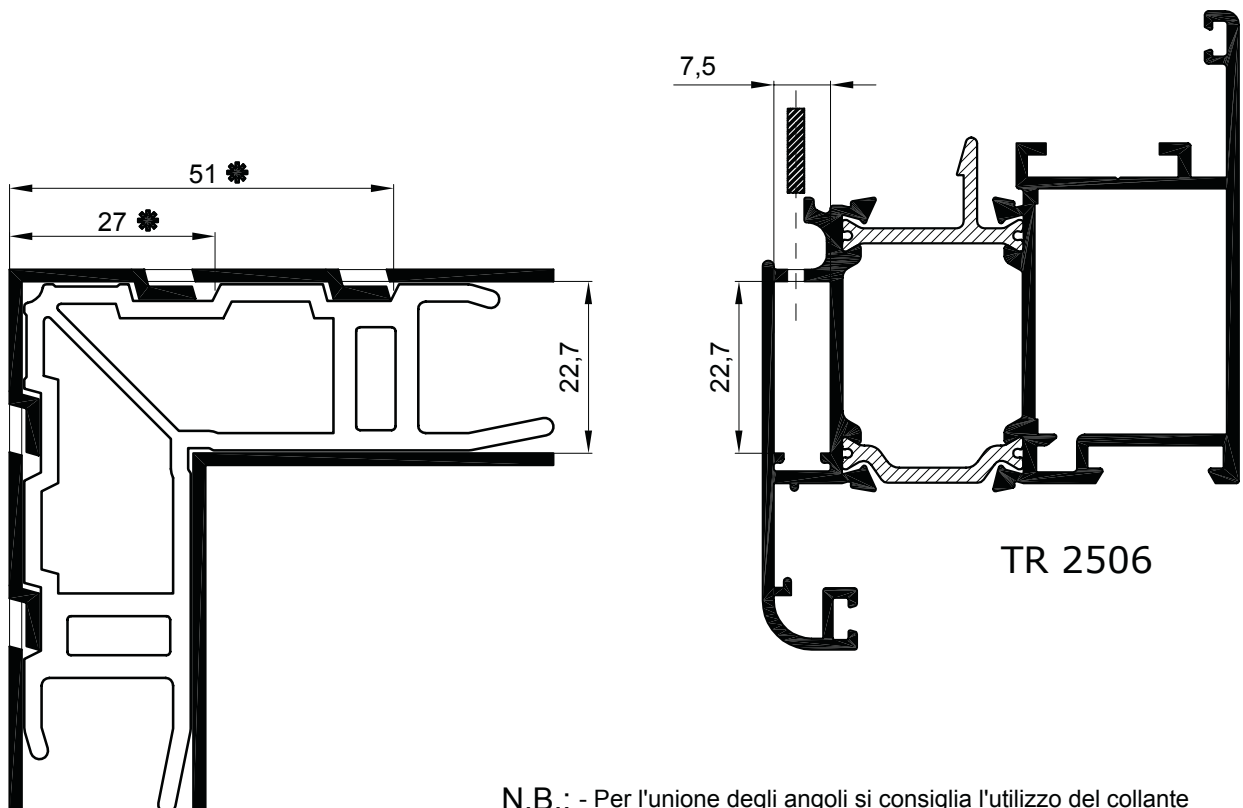


### Squadretta a cianfrinare Ra 3805

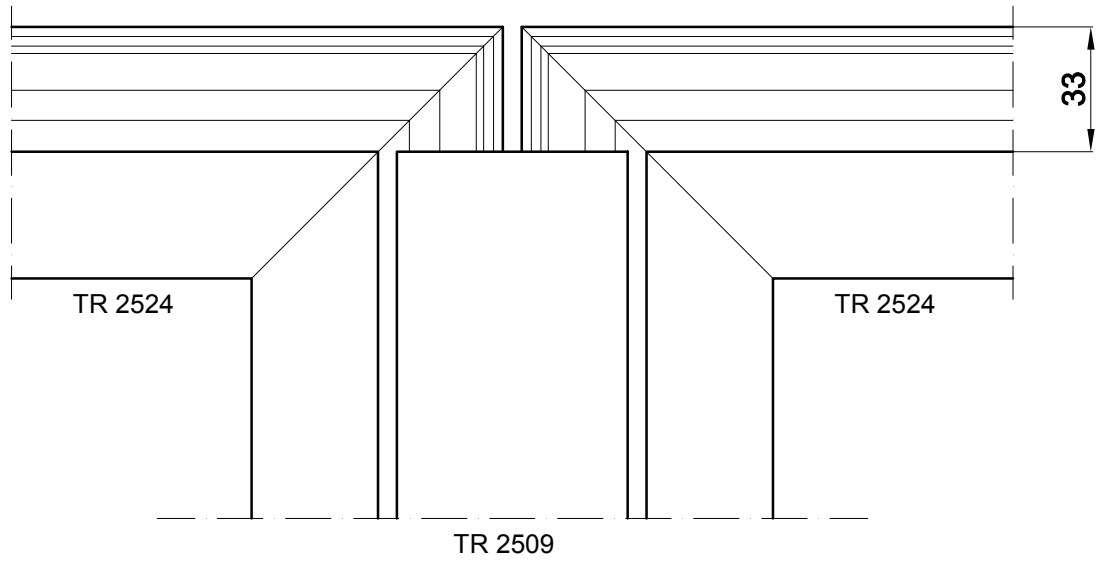


N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Quota teorica da verificare in fase operativa = \*

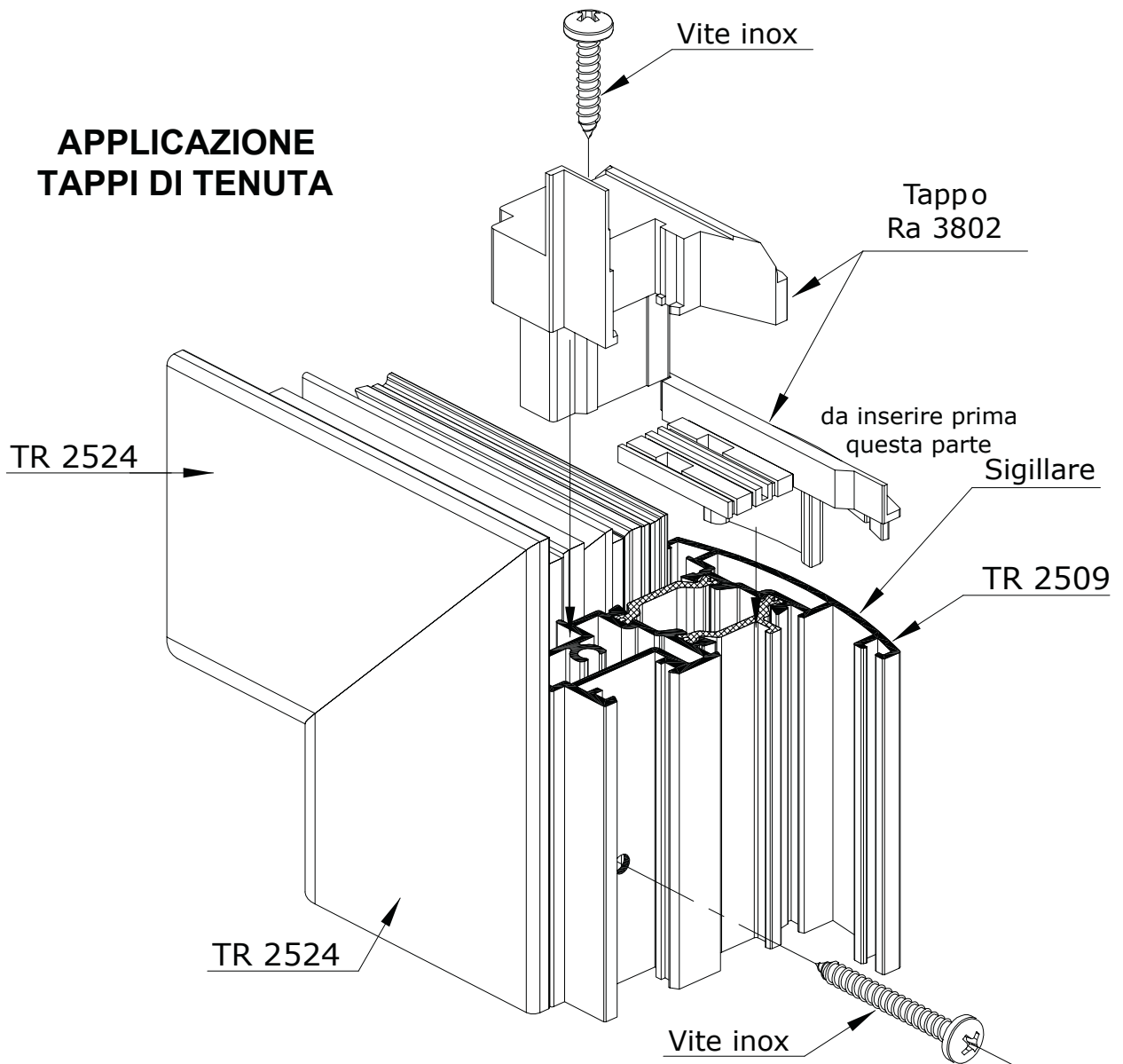
### Squadretta a cianfrinare Ra 3806



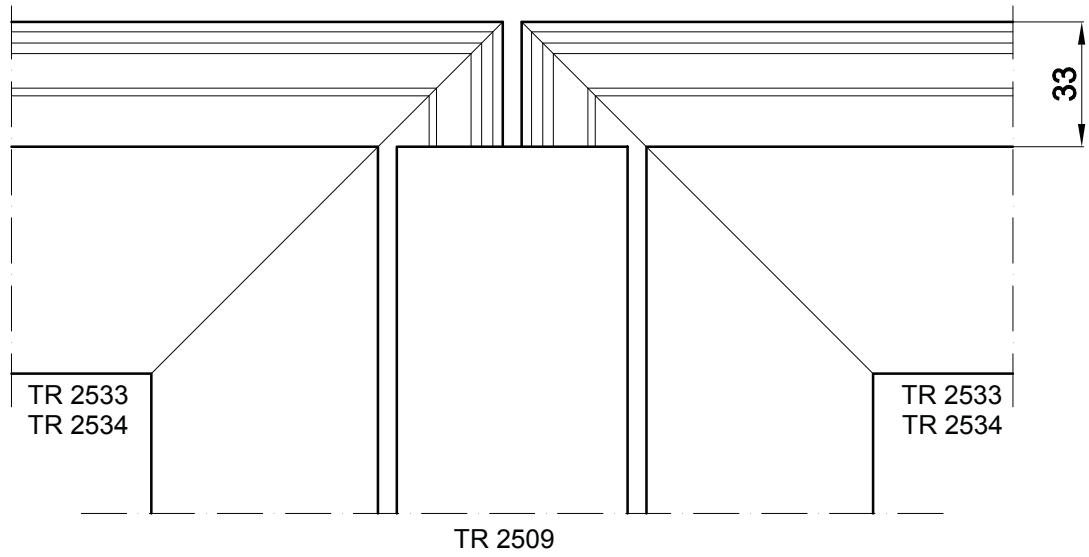
N.B.: - Per l'unione degli angoli si consiglia l'utilizzo del collante  
- Quota teorica da verificare in fase operativa = \*



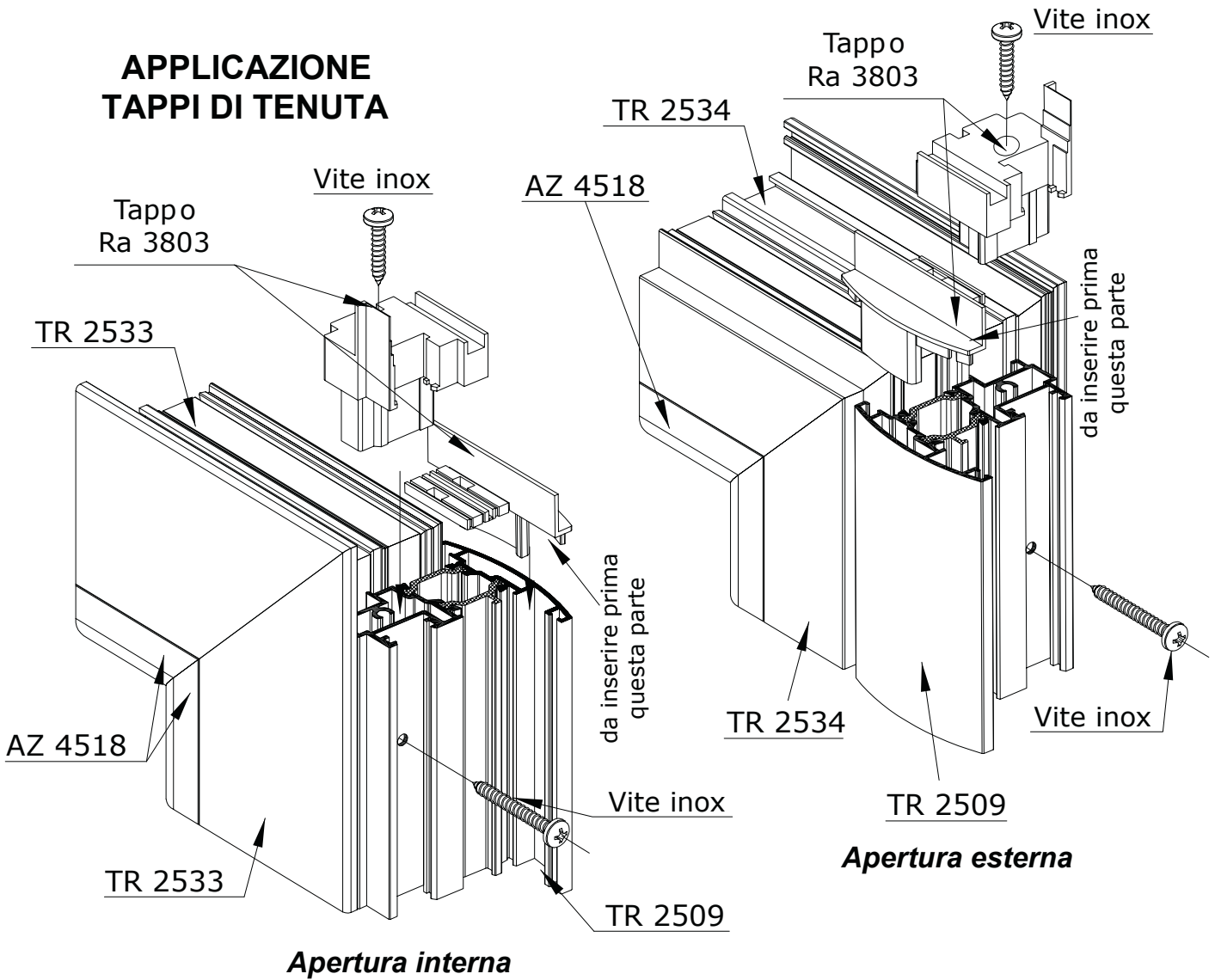
**APPLICAZIONE  
TAPPI DI TENUTA**



N.B.: - Per evitare lo sfilaggio e garantire la tenuta i tappi devono essere avvitati sul riscontro centrale



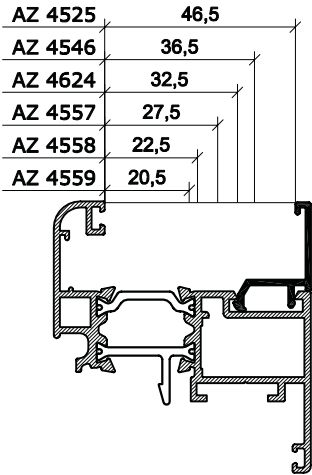
**APPLICAZIONE  
TAPPI DI TENUTA**



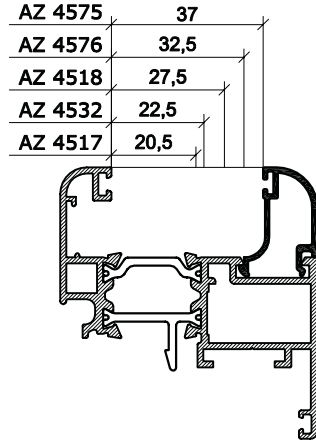
N.B.: - Per evitare lo sfilaggio e garantire la tenuta i tappi devono essere avvitati sul riscontro centrale

ANTE

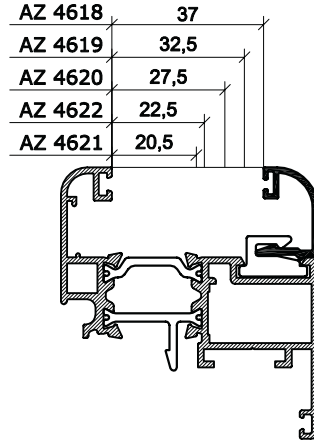
FERMAVETRI DRITTI



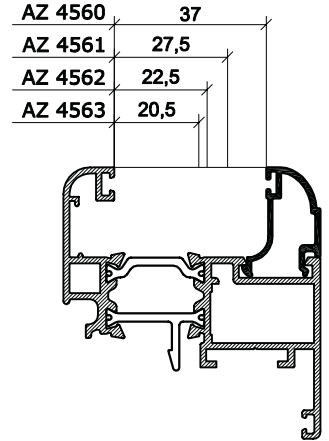
FERMAVETRI ARROTONDATI



FERMAVETRI ARROTONDATI CON MOLLETTA

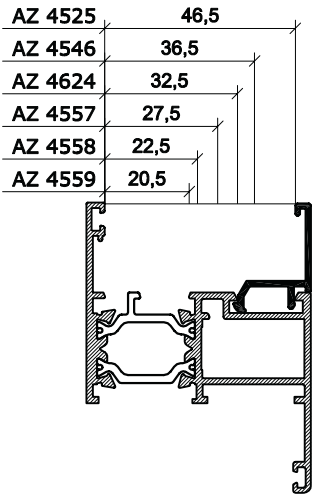


FERMAVETRI SCORNICIATI

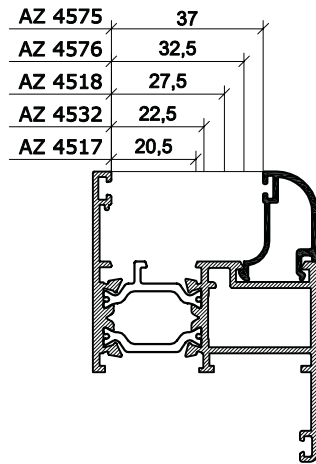


TELAI

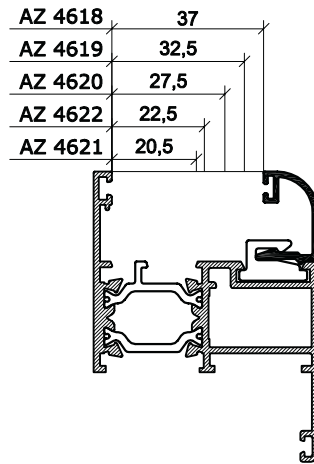
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FERMAVETRI ARROTONDATI



FERMAVETRI ARROTONDATI CON MOLLETTA



FERMAVETRI SCORNICIATI

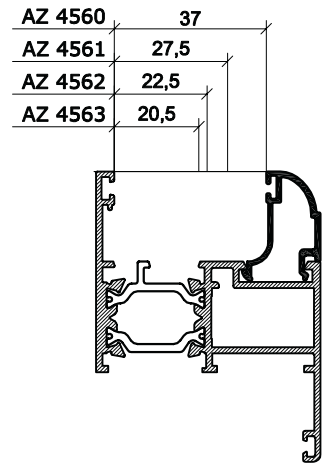
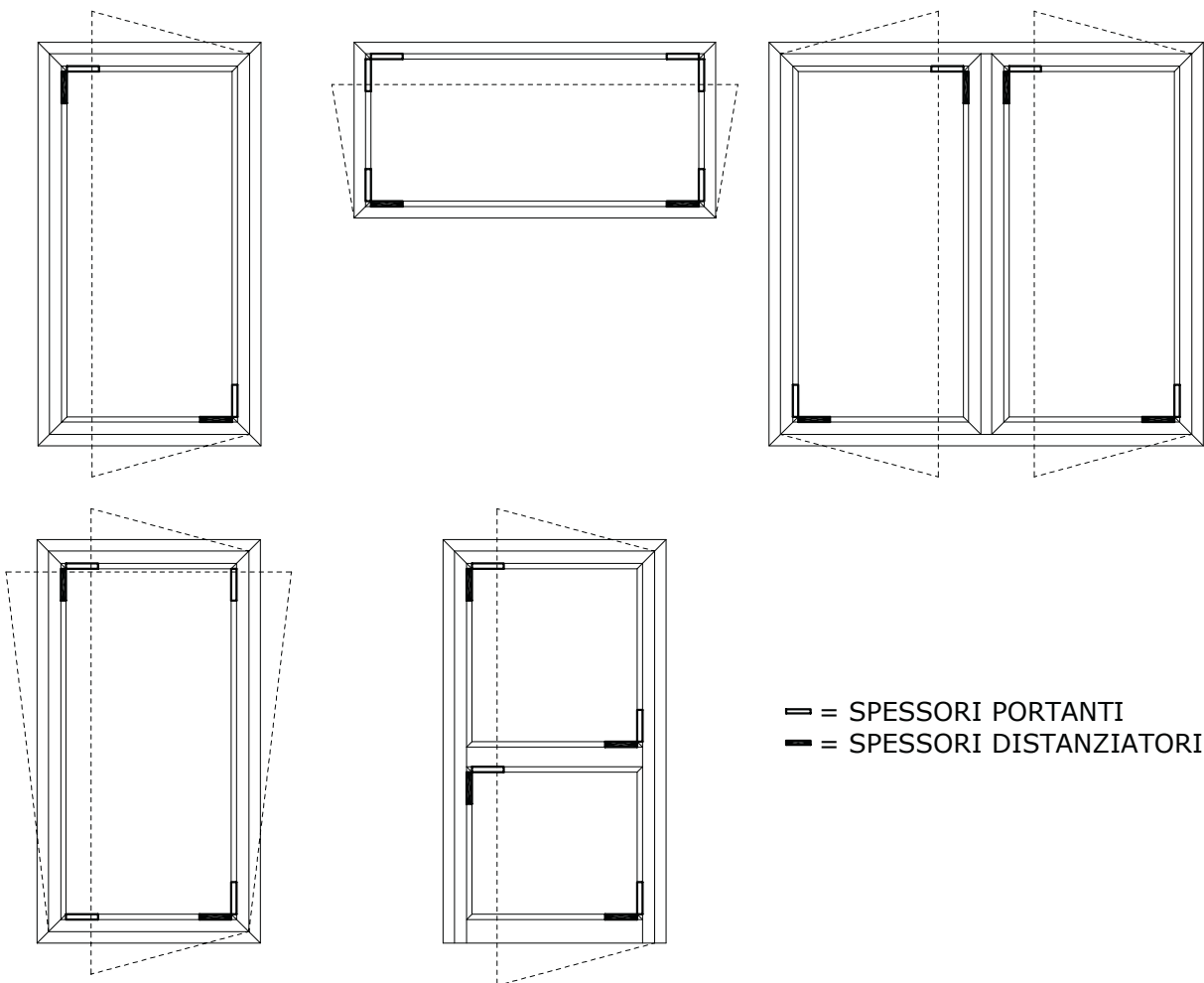


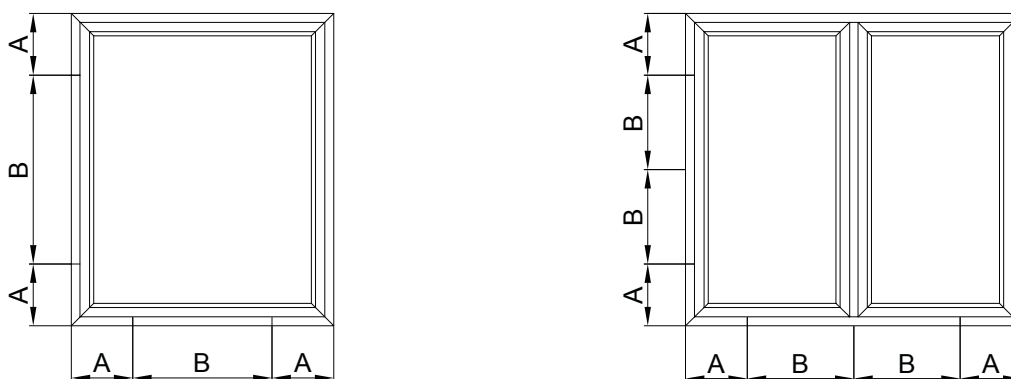
TABELLA GUARNIZIONI  
(QUOTE CON GUARNIZIONI IN OPERA)

Rg 307 2 mm	Rg 320 3 mm	Rg 308 4 mm	Rg 321 5 mm	Rg 309 6 mm	Rg 350 2,5 mm	Rg 351 3,5 mm	Rg 360 5 mm

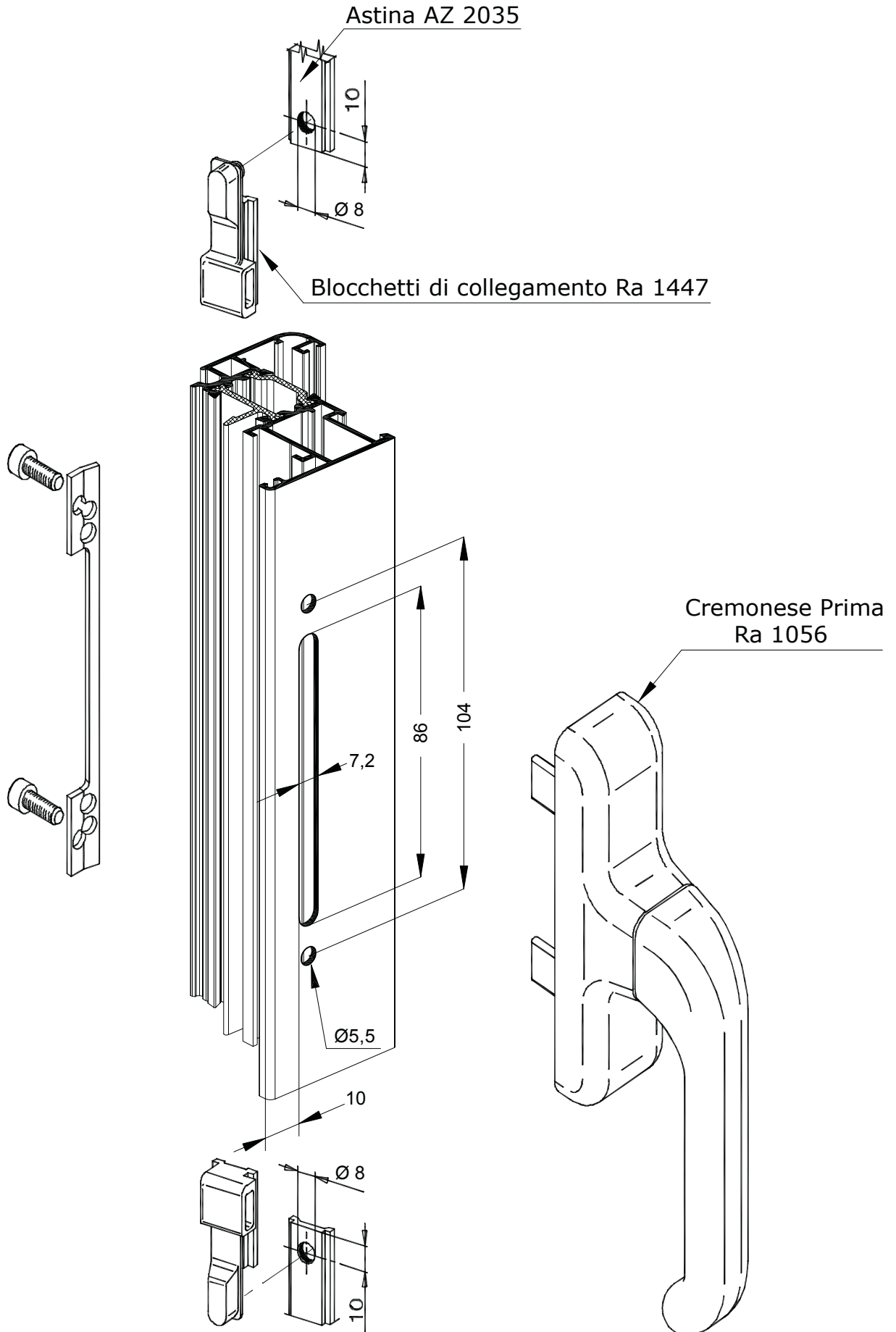
SPESSORAMENTO VETRI



FISSAGGIO A MURO

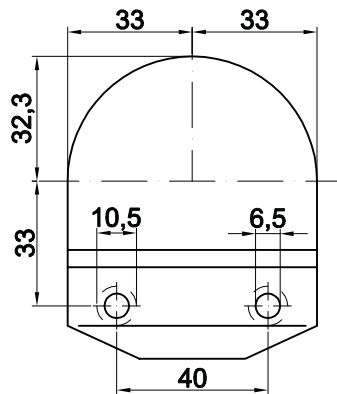
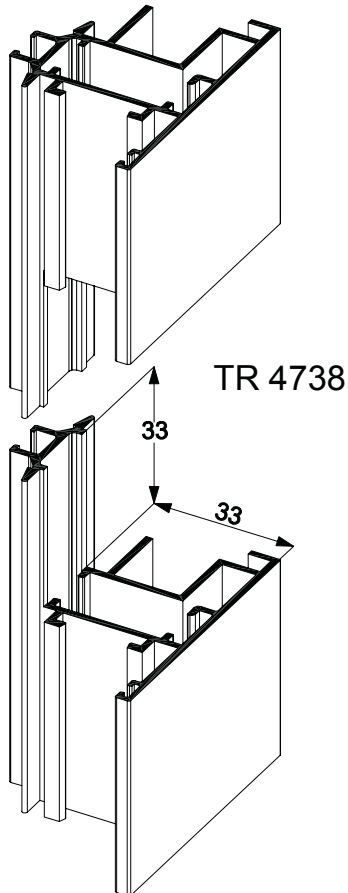
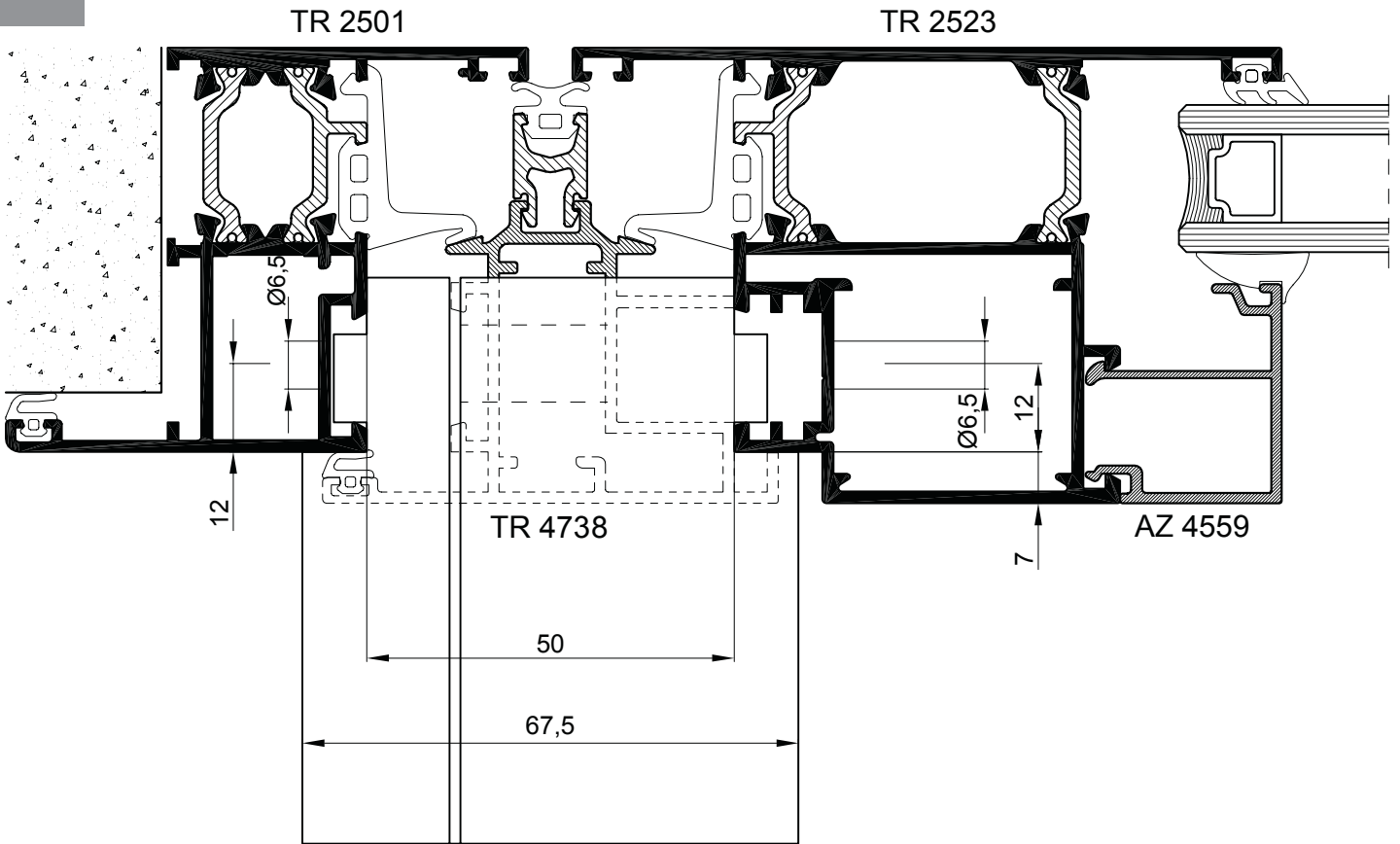


A = 100 ÷ 150 mm  
 B = massimo 500 mm

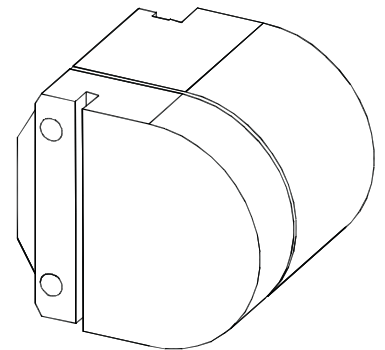


N.B.: - Lavorazione eseguita con punzonatrice Ra 3800



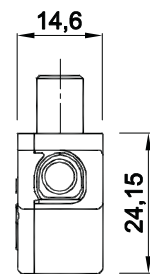
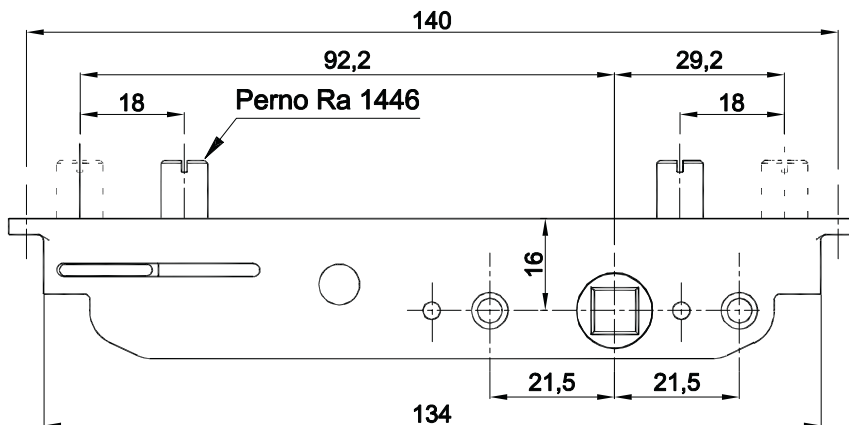
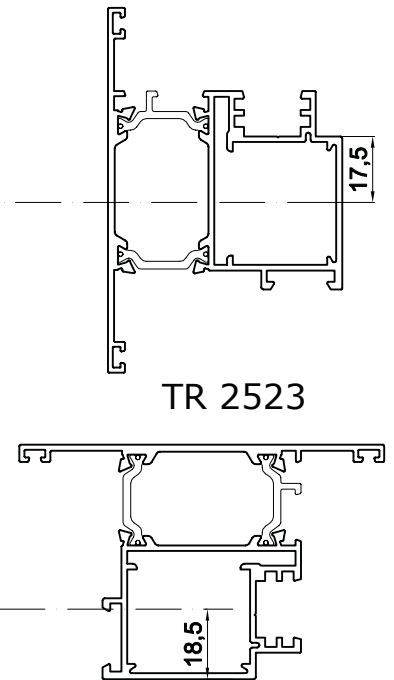
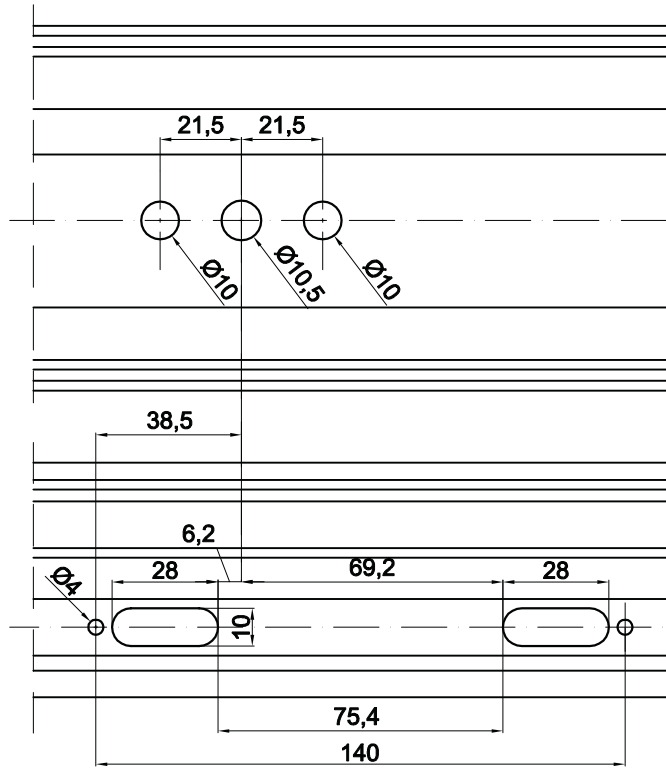
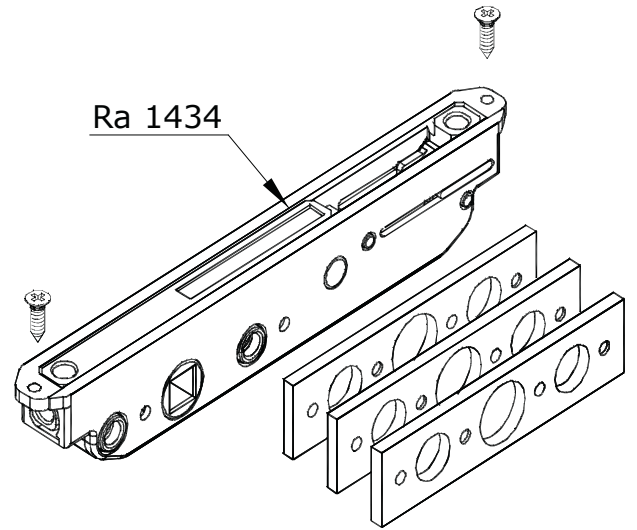
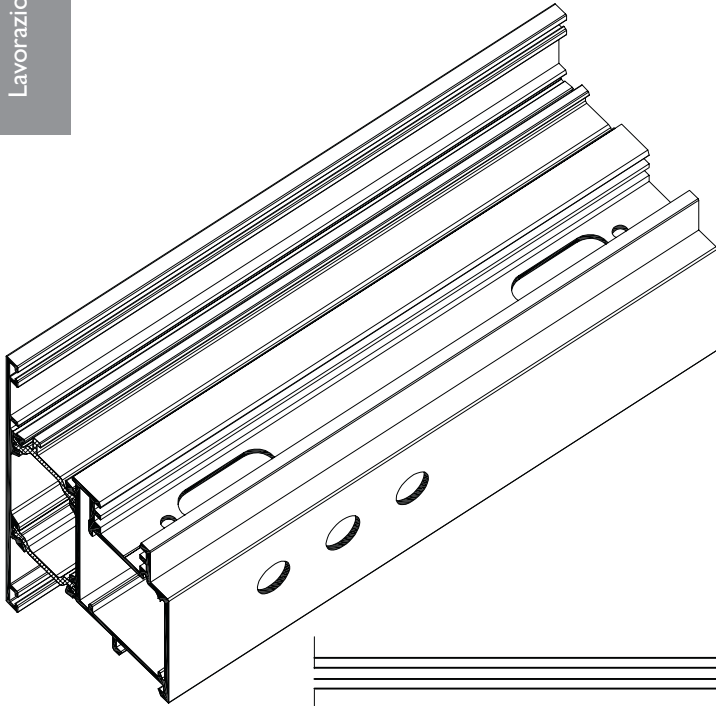


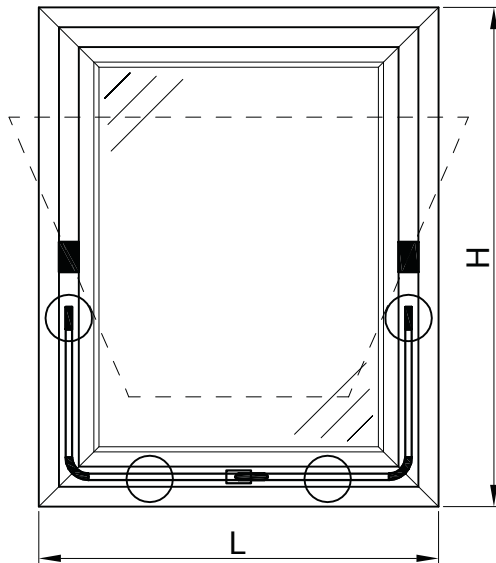
Frizione Ra 1438







Inserimento movimentazione interna  
bidirezionale per bilico Ra 1434

tierre 550TH



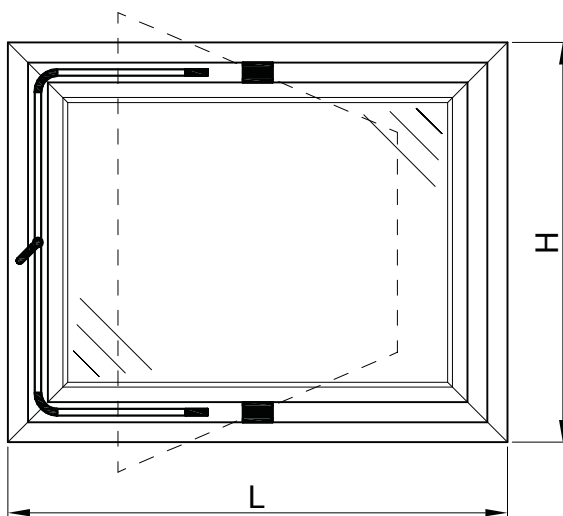
**Bilico Verticale**





	Nottolino di chiusura Ra 2918 e incontro Ra 2907	n° 4+4 pz
	Rinvio d'angolo Ra 1453 e perno di collegamento Ra 1446	n° 2+2 pz
	Frizione Ra 1438 *	n° 1 cp
	Martellina Prima Ra 2916 e movimentazione interna Ra 1434	n° 1+1 pz

\* Frizione: peso MAX 75 kg

Dimensione MAX: H = 2000 mm  
L = 1500 mm

○ Punti di chiusura

**Bilico Orizzontale**

	Nottolino di chiusura Ra 2918 e incontro Ra 2907	n° 4+4 pz
	Rinvio d'angolo Ra 1453 e blocchetti di collegamento Ra 1447	n° 2+2 pz
	Frizione Ra 1438 *	n° 1 cp
	Cremonese Prima Ra 1056	n° 1+1 pz

\* Frizione: peso MAX 75 kg

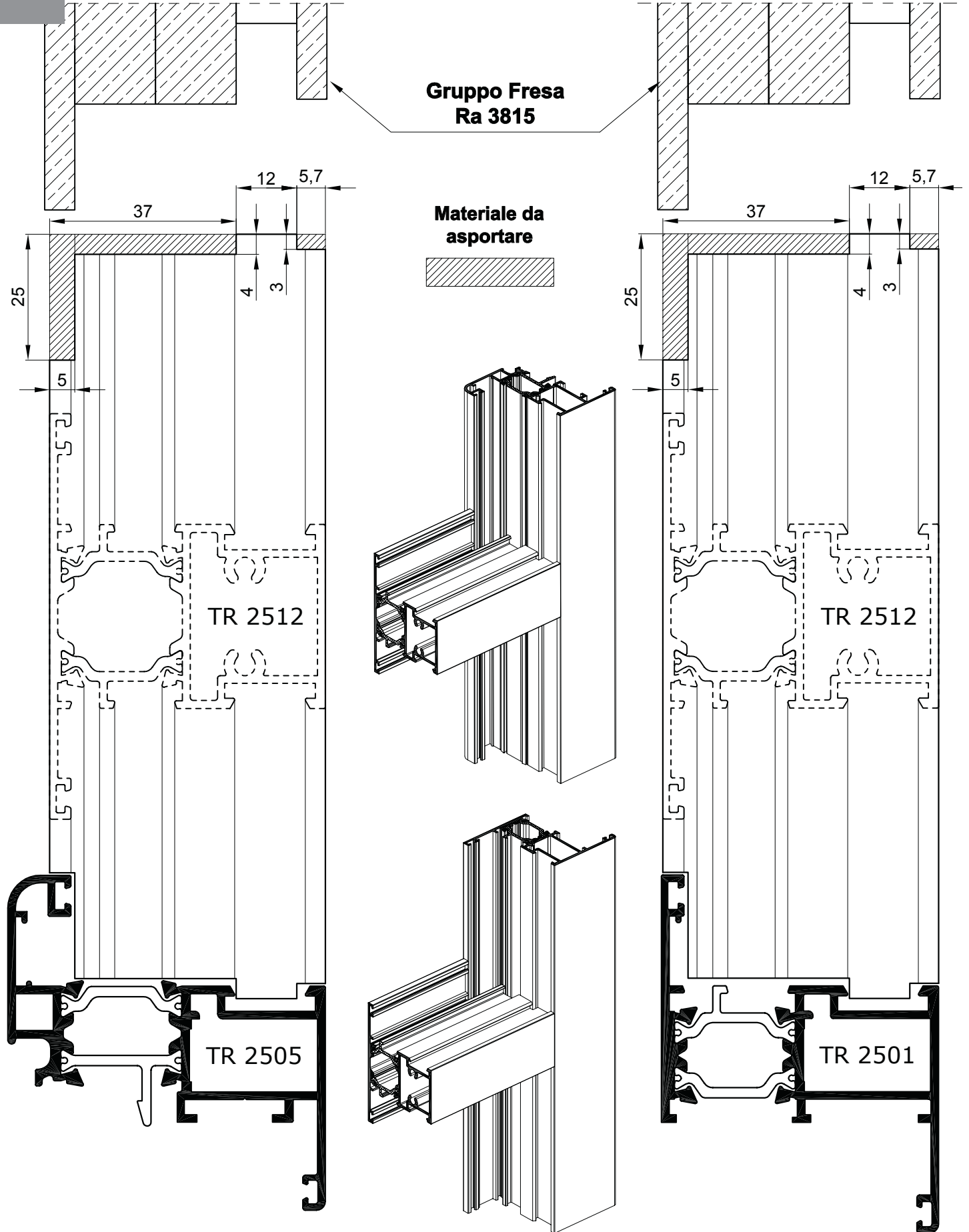
Dimensione MAX: H = 2000 mm  
L = 1500 mm

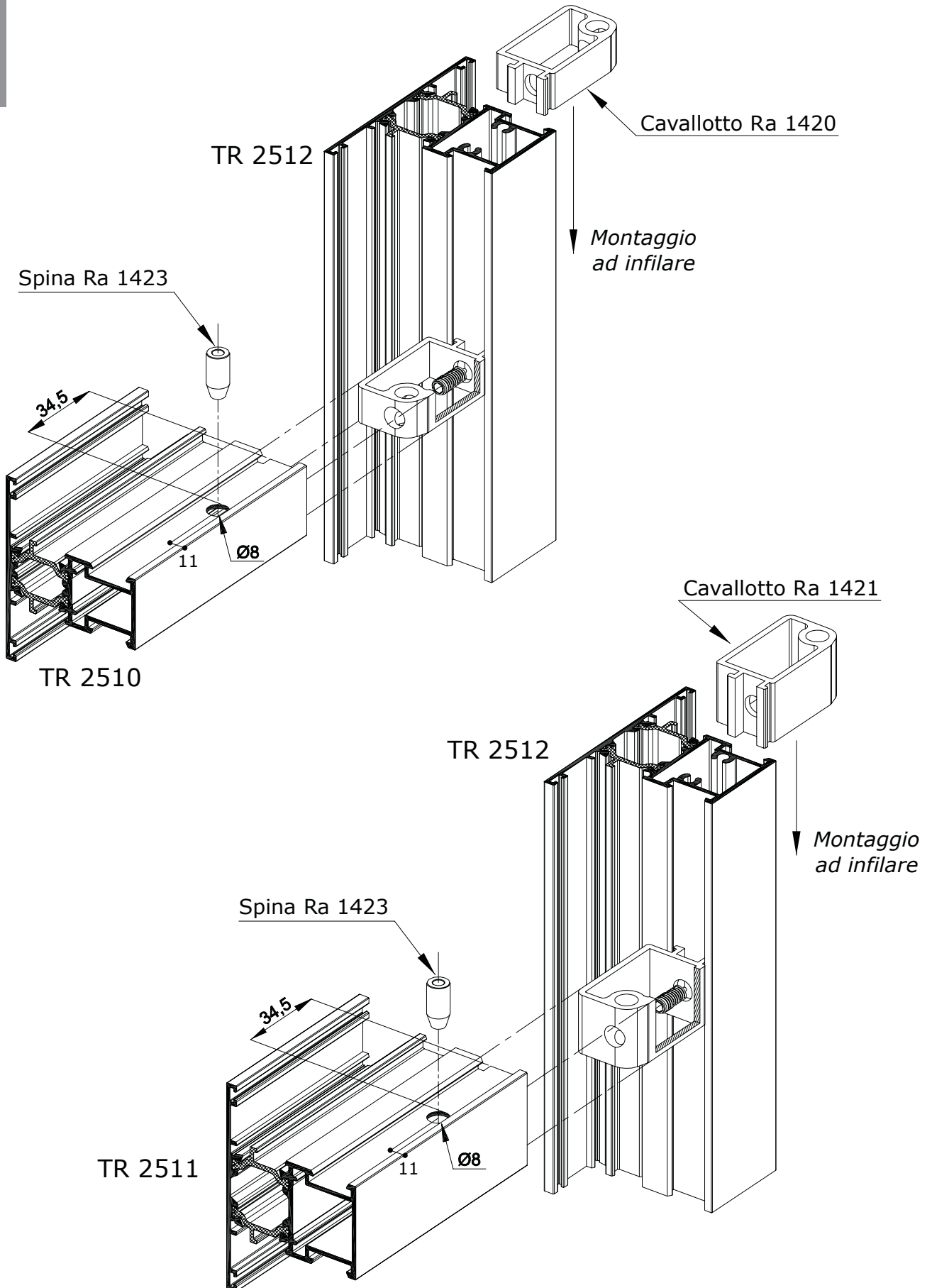
○ Punti di chiusura

N.B.: - Chiusura semplice sia su bilico orizzontale che su bilico verticale mediante tavellini:  
- Maniglia a tavellino Bravo 1 Ra 1439

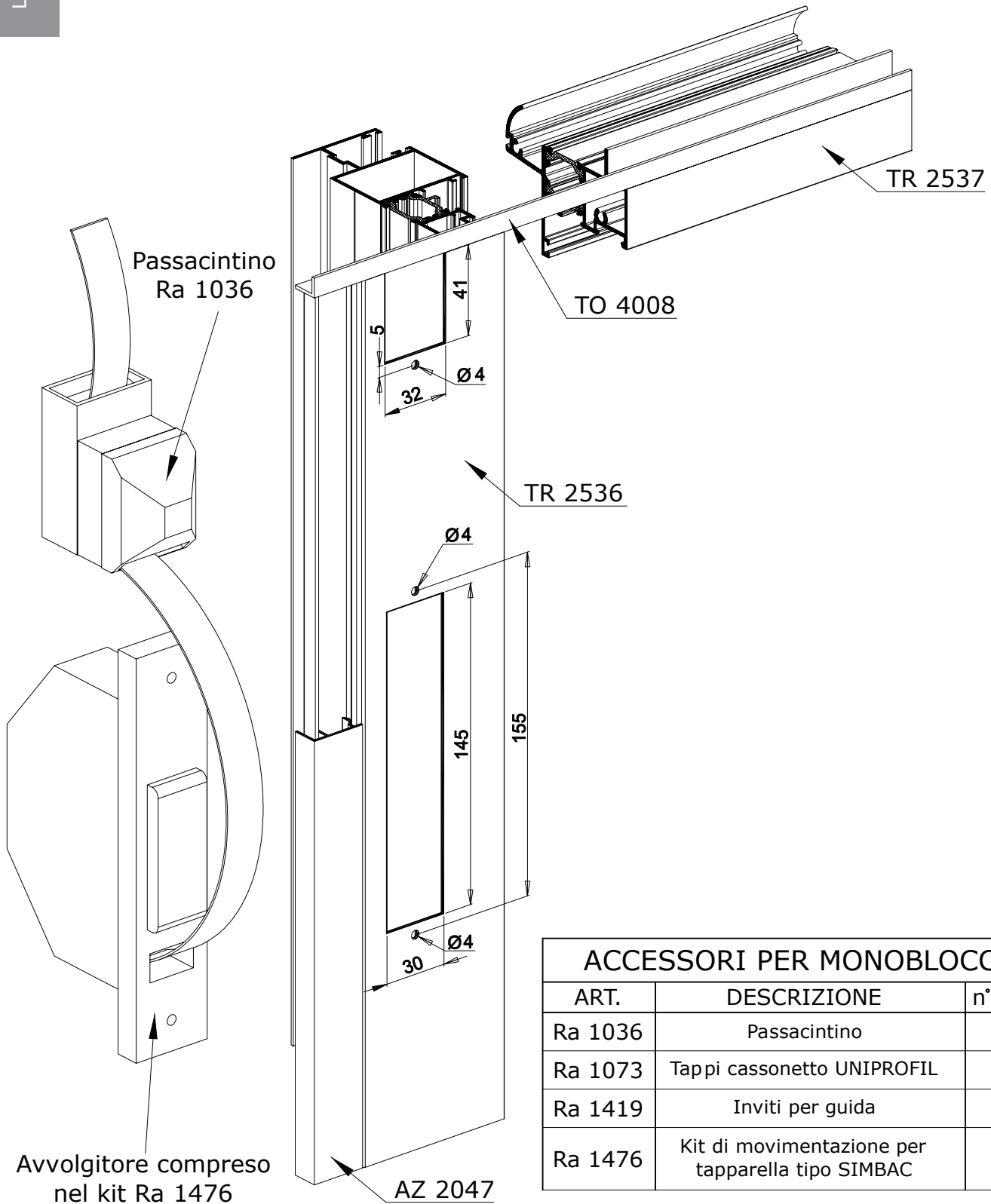
Gruppo Fresa  
Ra 3815

Materiale da  
asportare





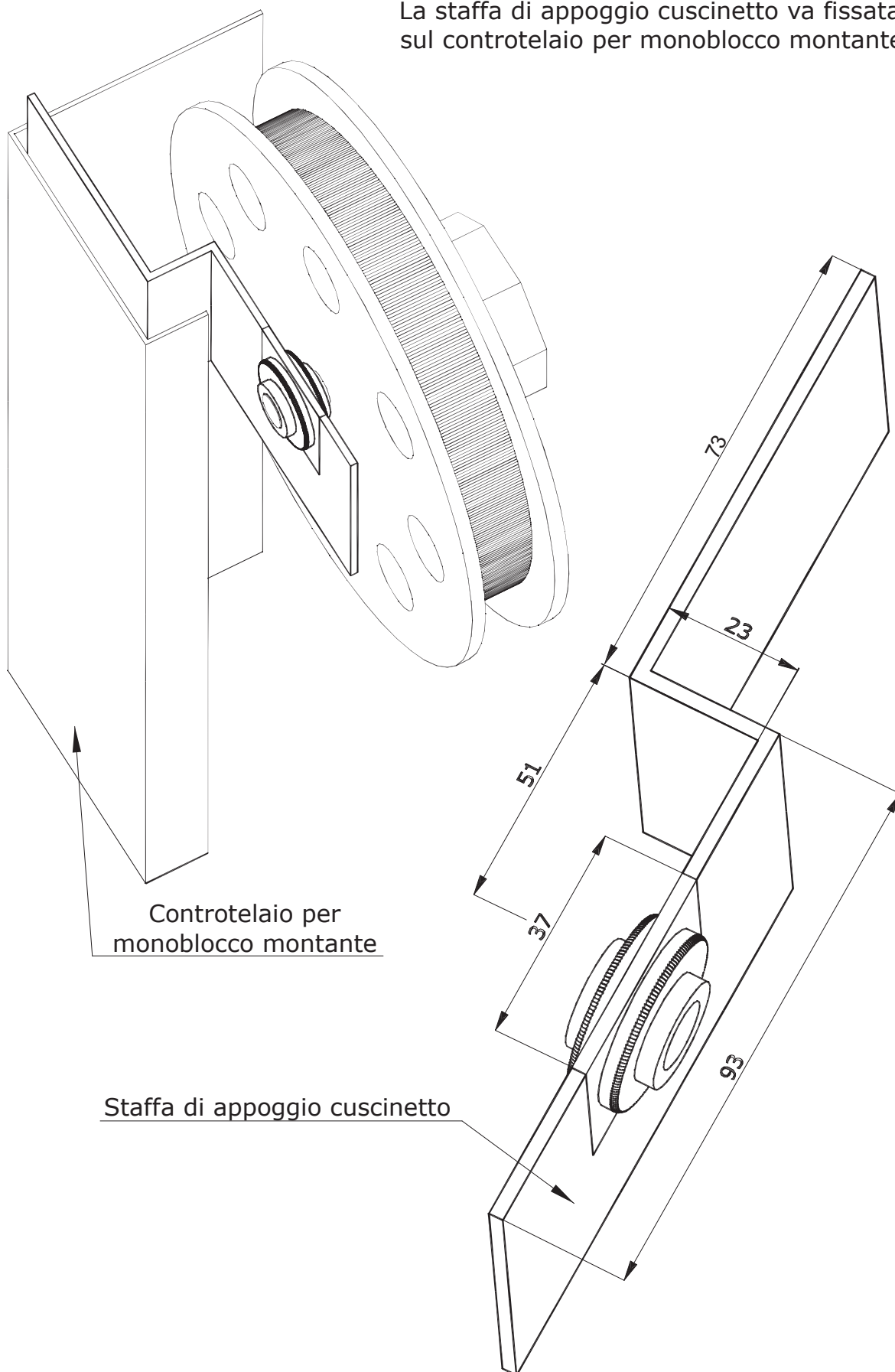
N.B.: - Per l'unione dei traversi si consiglia l'utilizzo del collante  
 - Lavorazione eseguita con gruppo fresa Ra 3815 e con punzonatrice Ra 3800

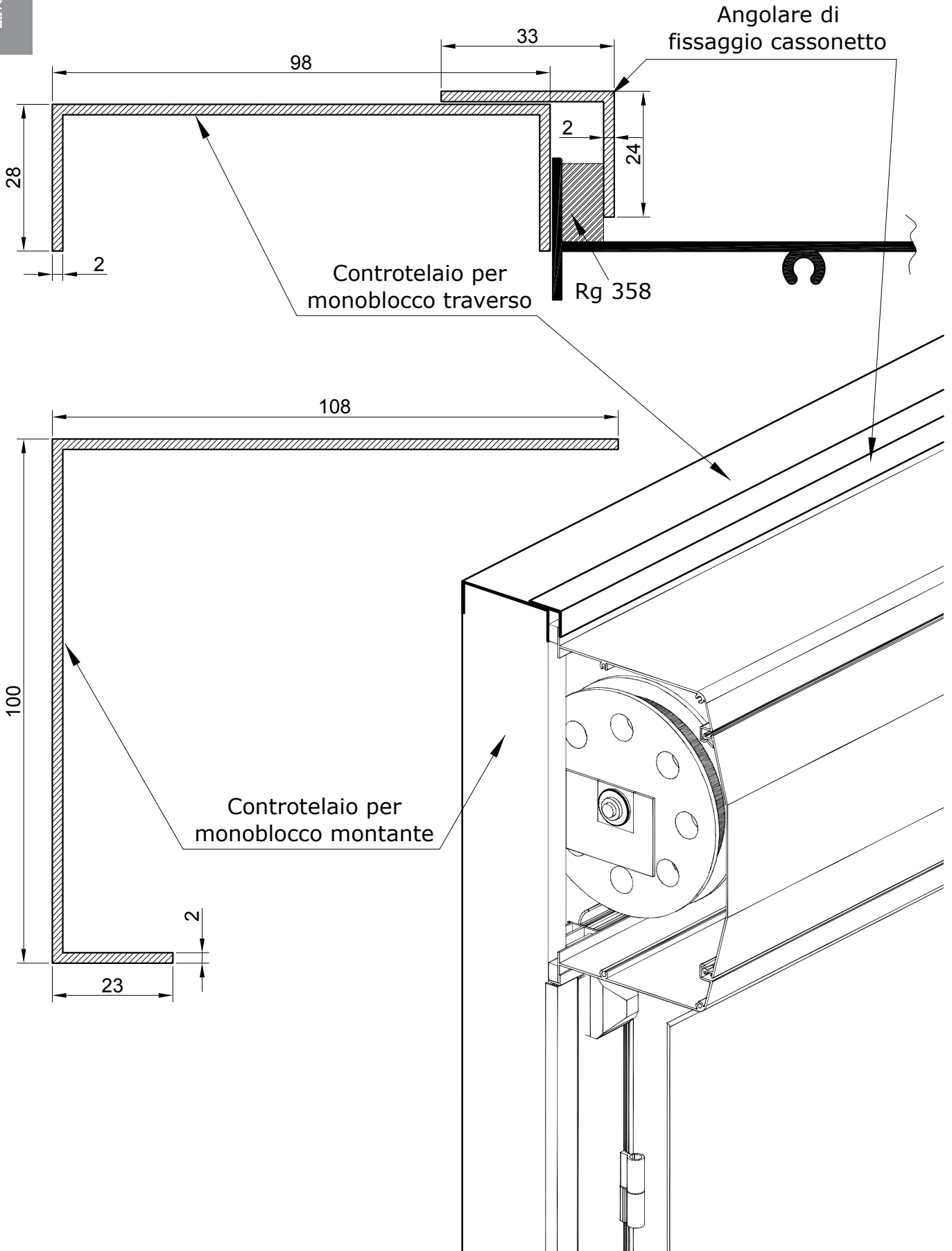


N.B.: IL KIT DI MOVIMENTAZIONE COMPRENDE:

- 1 Avvolgitore
- 1 Puleggia
- 1 Calotta
- 2 Supporti con cuscinetto

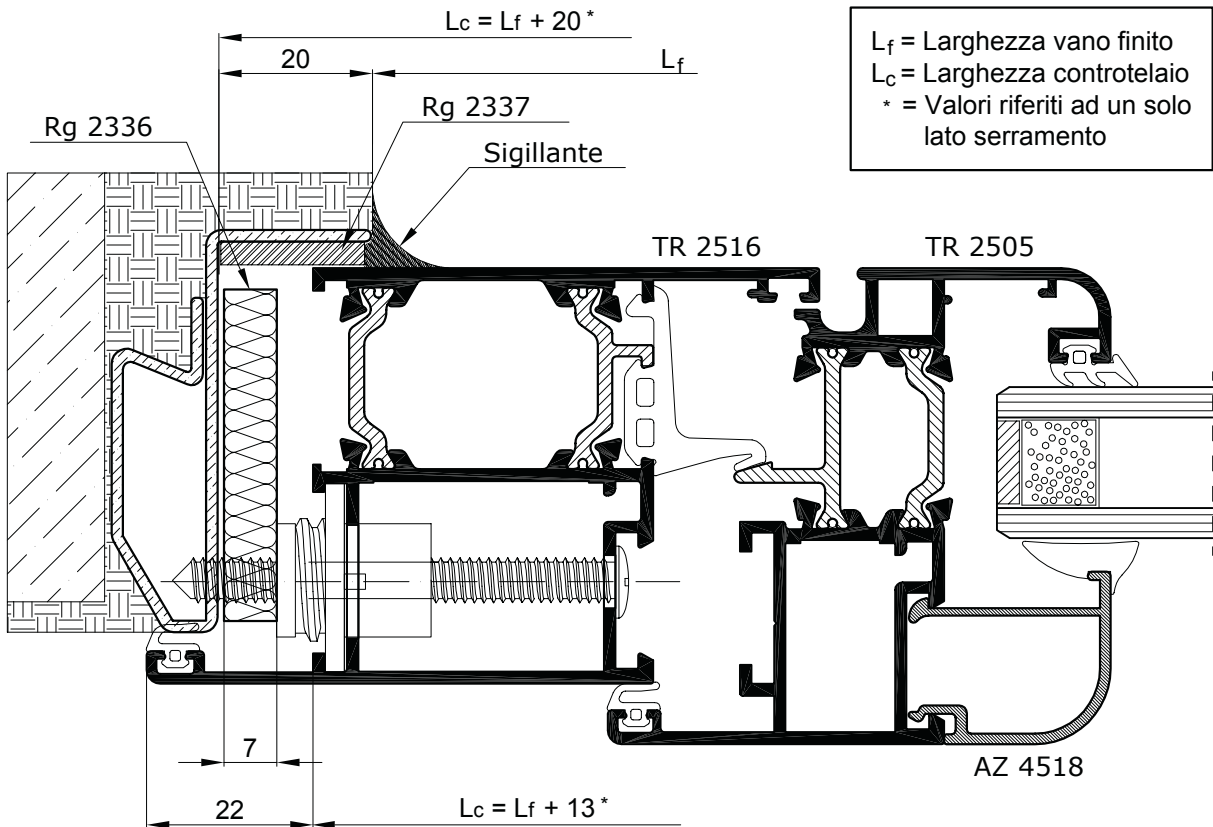
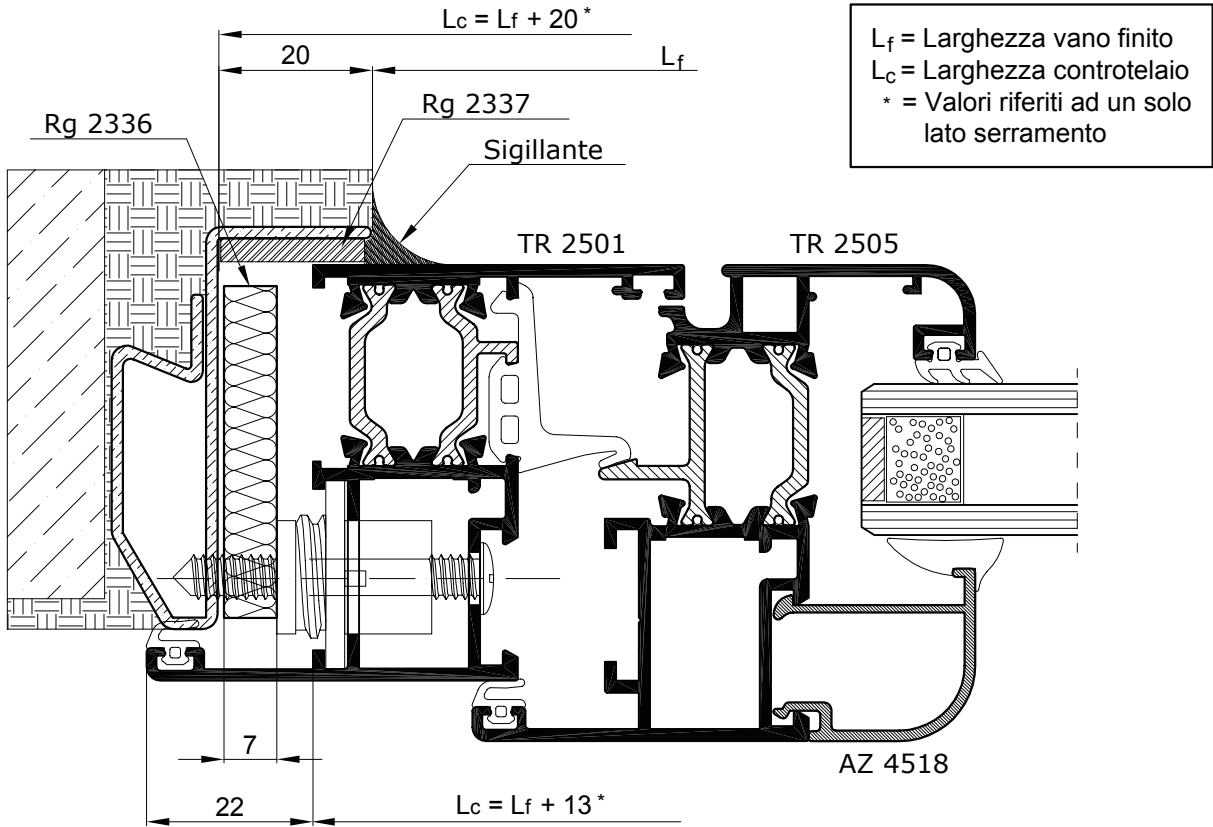
La staffa di appoggio cuscinetto va fissata sul controltaio per monoblocco montante








Scala 1:1



Scala 1:1

$H_f$  = Altezza vano finito  
 $H_c$  = Altezza controtelaio  
 \* = Valori riferiti ad un solo lato serramento  
 = Sigillante

